

# PARTS LIST

## HT237D

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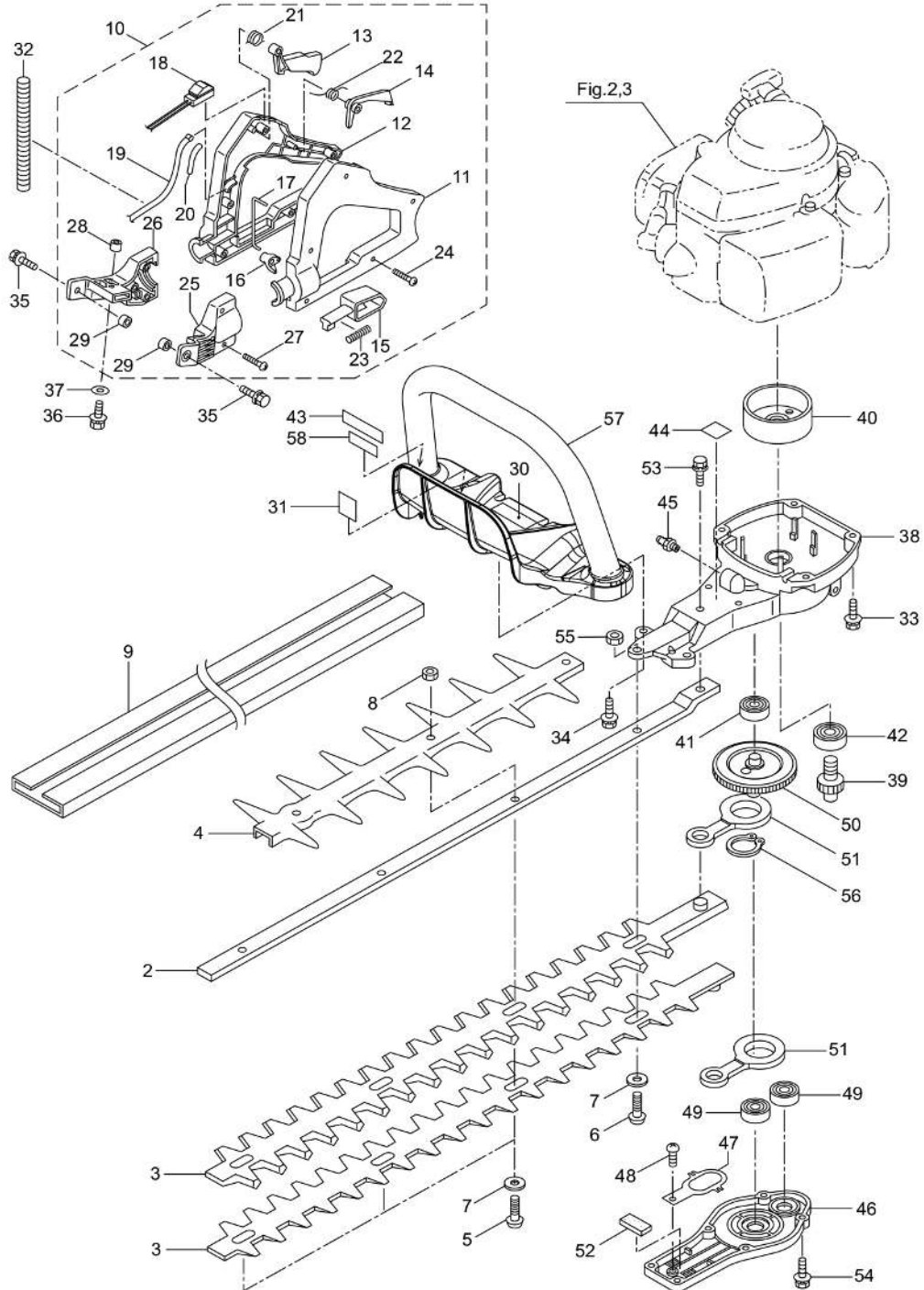
2018. 06.



**MARUYAMA**

P/N 524392-4

1. HT237D  
MAIN BODY



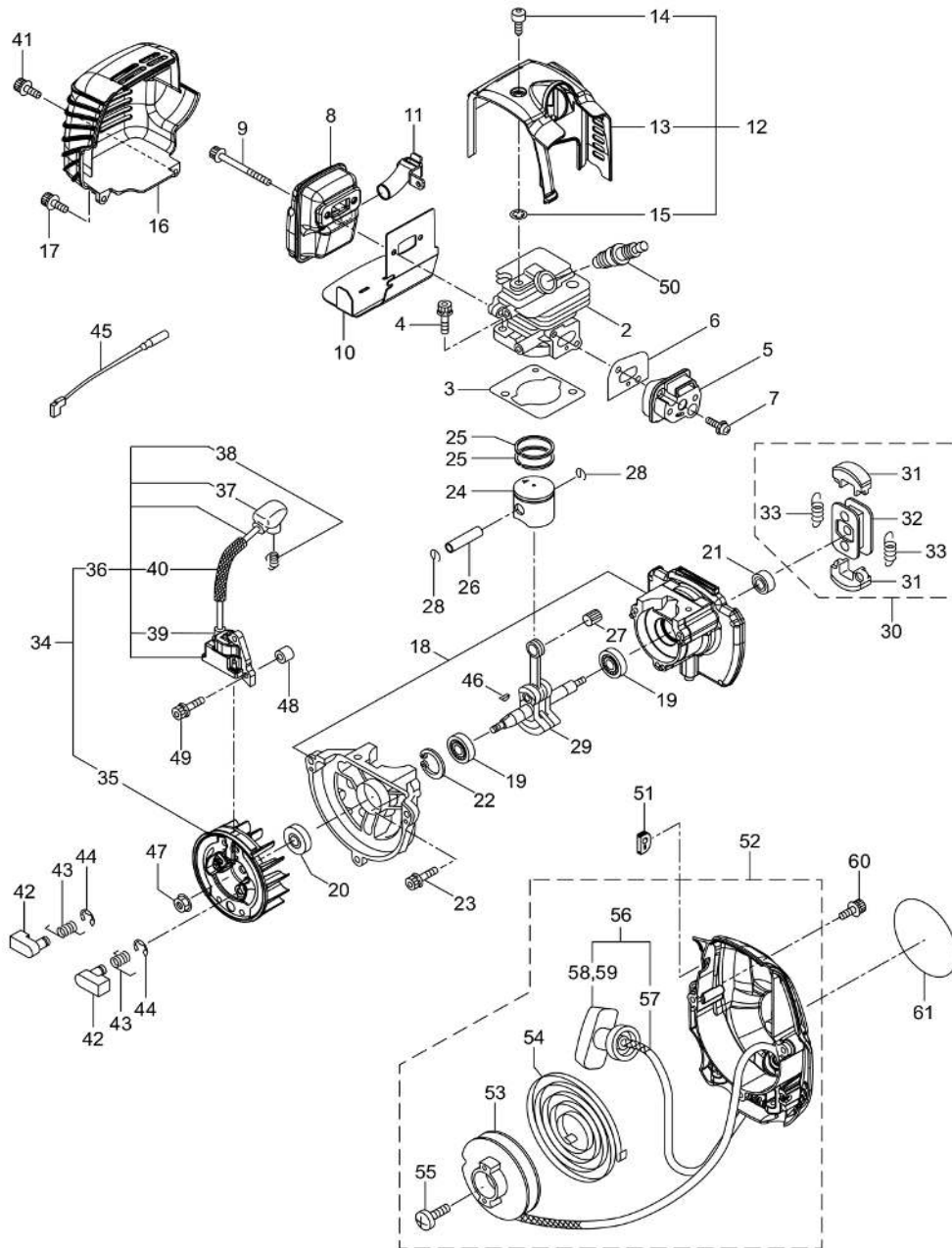
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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	1	362426	HT237D(EU01)	1		
	2	271226	GUIDE PLATE	1		
	3	270682	BLADE	2		
	4	274877	BLADE GUARD W	1		
	5	991914	SCREW	3		
	6	271229	SCREW	1		
	7	991913	WASHER	4	10	

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	8	991941	U-NUT	3	5	M6
	9	217677	COVER OF BLADE	1		
	10	271396	REAR HANDLE ASSY	1		Incl.11-29
	11	271278	REAR HANDLE L	1		
	12	271279	REAR HANDLE R	1		
	13	271280	THROTTLE LEVER	1		
	14	271281	STOP LEVER	1		
	15	271282	LOCK LEVER	1		
	16	271283	LEVER STOPPER	1		
	17	271284	ROD	1		
	18	271285	SWITCH	1		
	19	271398	CABLE COMP.	1		
	20	271287	SPACER	1		
	21	271288	SPRING	1		
	22	271289	SPRING	1		
	23	270400	SPRING	1		
	24	271276	SCREW	5		
	25	271274	HANDLE STAY L	1		
	26	271275	HANDLE STAY R	1		
	27	271276	SCREW	3		
	28	270424	SPACER	1		
	29	271277	SPACER	2		
	30	270566	LABEL	1		
	31	287394	LABEL	1		109dB
	32	271221	TUBE	1		
	33	271908	SCREW	4		
	34	277400	SCREW	2		
	35	271909	SCREW	2		
	36	271911	SCREW	1		
	37	270843	WASHER	1		25x6xt1.6
	38	271222	UPPER RECEIVER	1		
	39	271410	PINION	1		
	40	270021	CLUTCH DRUM	1		
	41	270423	BEARING 608ZZ	1		
	42	580767	BEARING 6001 2RS	1		#6001 2RS
	43	266959	LABEL	1		Caution
	44	266960	LABEL	1		
	45	991937	GREASE NIPPLE	1		M6
	46	271223	LOWER RECEIVER	1		
	47	271224	PLATE	1		
	48	991924	SCREW M3X5	1	10	M3x5
	49	270423	BEARING 608ZZ	2		
	50	270552	CRANK COMP	1		
	51	271225	ROD	2		
	52	271227	FELT	1		
	53	271895	SCREW	1		
	54	271910	SCREW	6		
	55	991941	U-NUT	1	5	M6
	56	580777	SNAP RING	1	5	#26
	57	247382	FRONT HANDLE ASSY	1		
	58	266957	LABEL	1		

2. HT237D  
ENGINE



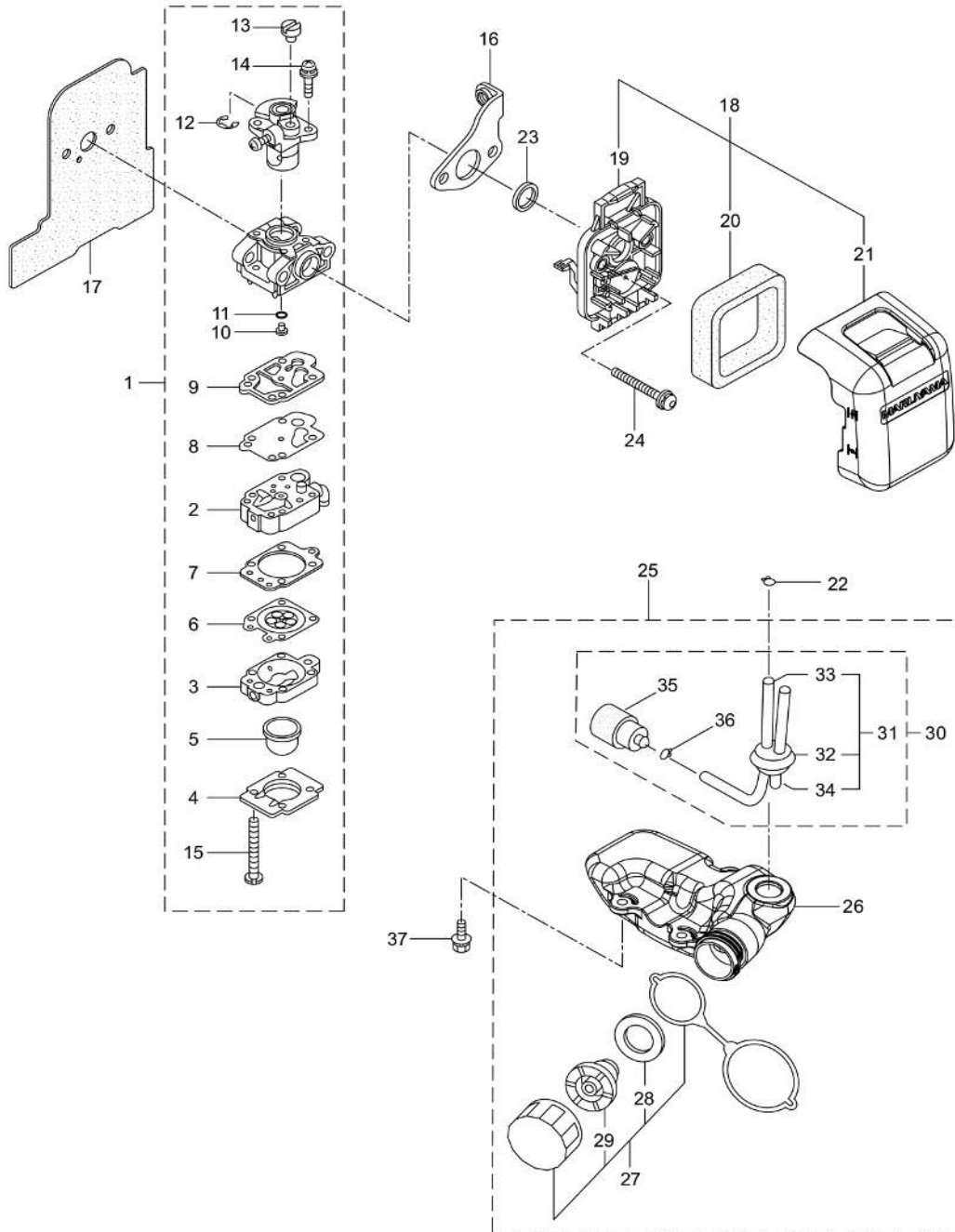
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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	1	875089	HE232/01	1		HE232/01
	2	278641	CYLINDER	1		
	3	289643	GASKET	1		
	4	267290	CAP SCREW	2	5	M5x20
	5	272744	INSULATOR	1		New gasket required
	6	267049	GASKET	1	5	
	7	265924	CAP SCREW	2	5	M5x25

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	8	278263	MUFFLER	1		
	9	266402	CAP SCREW	2	5	M5x55
	10	246971	GASKET	1		
	11	278264	TAIL PIPE	1		
	12	278288	CYLINDER COVER	1		Incl.13-15
	13	277793	CYLINDER COVER	1		
	14	286399	BOLT	1		M5
	15	286270	WASHER	1		M5
	16	278210	MUFFLER COVER	1		
	17	261607	CAP SCREW	1	5	M5x16
	18	278208	CRANK CASE	1		
	19	261181	BEARING 6000C3	2		#6000C3
	20	277906	OIL SEAL	1		TC10267
	21	277909	OIL SEAL	1		TC10207
	22	054676	RING SNAP	1	5	#26
	23	261246	CAP SCREW	3	5	M5x25
	24	272204	PISTON	1		
	25	264891	PISTON RING	2		(2)required
	26	261036	PISTON PIN	1		
	27	288520	NEEDLE BEARING	1		
	28	261576	CLIP PISTON	2		
	29	283155	CRANKSHAFT COMPLETE	1		
	30	246054	CLUTCH ASSY	1		Incl.31-33
×	31	246068		2		(2)required
×	32	246069		1		
×	33	246070	SPRING	2		(2)required
	34	278161	MAGNETO	1		Incl.35-40
	35	278176	ROTOR	1		
	36	278293	IGNITION COIL	1		Incl.37-40
	37	282292	PLUG CAP	1		
	38	261075	CONNECTOR	1		
	39	261072	CAP	1		
	40	280080	TUBE	1		
	41	267191	CAP SCREW	1	5	M5x16
	42	280936	RACHET	2		
	43	285552	SPRING	2		
	44	020299	E-RING #4	2	10	#4
	45	267492	LEAD	1		130L
	46	261076	WOODRUFF KEY 3X10	1	5	3x10
	47	261077	NUT	1	5	M6
	48	280381	SPACER	2	5	
	49	279850	SCREW	2		M4x25
	50	288264	SPARK PLUG	1		BPMR8Y
	51	278294	GROMMET	1		
	52	278207	STARTER ASSY	1		Incl.53-59
	53	278693	REEL	1		
	54	280931	SPIRAL SPRING	1		
	55	262922	SCREW	1		
	56	283291	ROPE ASSY	1		Incl.57-59
	57	283292	STARTER ROPE	1		
	58	261725	STARTER GRIP	1		
	59	283293	ROPE STOPPER	1		
	60	267290	CAP SCREW	3	5	M5x20
	61	278300	LABEL	1		

3. HT237D  
CARBURETOR, FUEL TANK

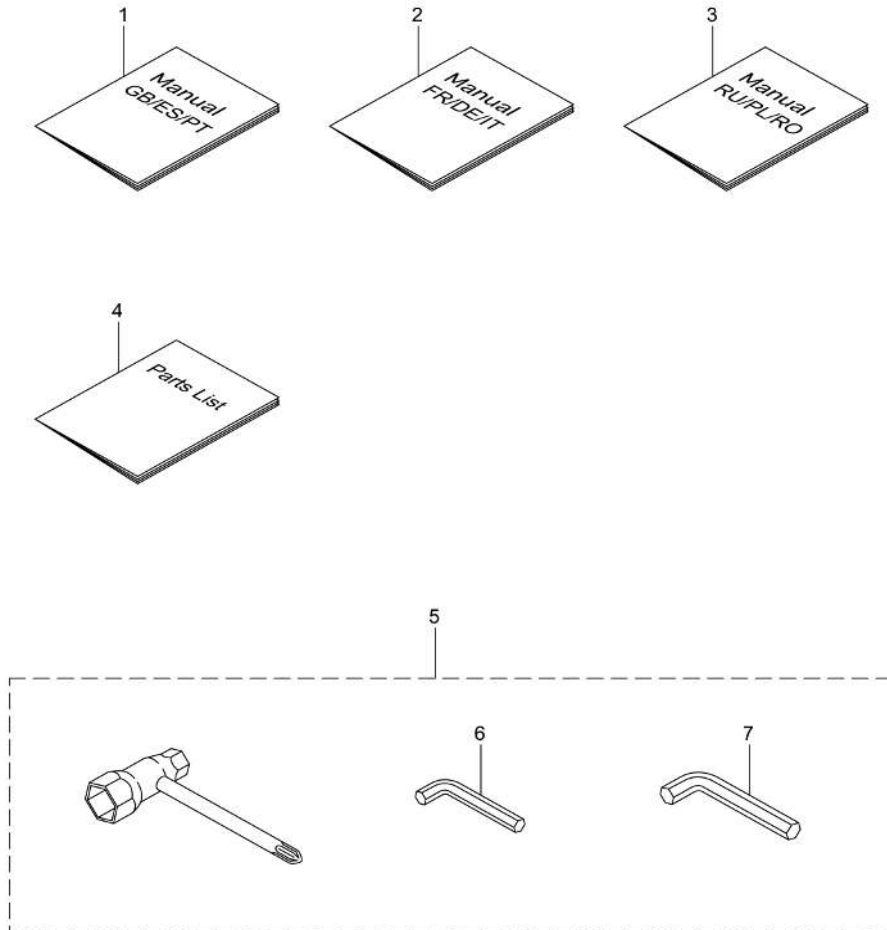


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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	1	278297	CARBURETOR ASSY	1		Incl.2-15
	2	268499	CARBURETOR BODY	1		
	3	262991	PURGE BODY	1		
	4	262992	COVER	1		
	5	261874	PRIMER	1		
	6	283905	DIAPHRAGM METERRING	1		
	7	262993	GASKET	1		

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	8	262994	DIAPHRAGM	1		
	9	282576	GASKET	1		
	10	289396	JET	1		
	11	261871	O-RING	1		
	12	261876	RING	1		
	13	261658	SWIVEL	1		
	14	264682	SCREW	2		
	15	262996	SCREW	4	5	
	16	268535	STAY	1		
	17	278750	GASKET	1		
	18	278090	CLEANER ASSY	1		Incl.19-21
	19	265576	FILTER HOLDER	1		
	20	264695	FILTER	1		
	21	278760	CLEANER COVER	1		
	22	261117	CLIP	1		
	23	268963	GASKET	1	5	19.4x14.8xt3.5
	24	280102	SCREW	2		M5x65
	25	278209	TANK ASSY	1		Incl.26-36
	26	277791	FUEL TANK	1		
	27	283438	TANK CAP ASSY	1		Incl.28,29
	28	283727	PACKING	1	5	
	29	283764	BREATHER ASSY	1		
	30	265752	FUEL PIPE	1		Incl.31-36
	31	264031	FUEL PIPE ASSY	1		Incl.32-34
	32	261115	GROMMET	1		
	33	261690	FUEL PIPE	1		160L
	34	263038	RETURN PIPE	1		3x6x85L
	35	277887	FILTER ASSY	1		
	36	261117	CLIP	1		
	37	269690	CAP SCREW	3	5	M5x18

4. HT237D  
ACCESSORIES



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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Remarks
	1	278278	INSTRUCTION MANUAL	1		GB/ES/PT
	2	278279	INSTRUCTION MANUAL	1		FR/DE/IT
	3	278280	INSTRUCTION MANUAL	1		RU/PL/RO
	4	524392	PARTS LIST	1		HT237D
	5	264606	TOOL SET	1		Incl.6,7
	6	219431	SPANNER	1		3mm
	7	219432	WRENCH	1		4mm