



Ersatzteile

AS 480/4T

- from serial No. 019107202001

Seriennummer, Сериен номер, Sériové číslo, Serial number, Número de serie, Sarjanumero, Numéro de série, Serijski broj, Sorozatszám, Numero di serie, Serijos numeris, Seriennummer, Numer seryjny, Serijska številka

DE Hier Aufkleber aus Garantiekarte aufkleben.
BG Залепете тук стикери от гаранционната Карта.
CZ Sem nalepte nálepku ze záručního listu.
DK Her skal mærkaten fra garantikortet klæbes på.
GB Please adhere the sticker from the warranty card here.
ES Pegar aquí el adhesivo de la tarjeta de garantía.
FI Liimaa takuukortin tarra tähän.
FR Collez ici l'autocollant placé sur la carte de garantie.
HR Ovdje zalijepite naljepnicu iz jamstvenog lista.

HU Ide ragassza a matricát a garanciakártyából.
IT Applicare qui l'etichetta, come scheda di garanzia.
LT Čia užklijuokite garantijos pase pateiktą lipduką.
NL Plak hier sticker uit garantiokaart.
NO Lim klistremerke fra garantikortet inn her.
PL Tutaj nakleść naklejkę na kartę gwarancyjną.
SL Tukaj nalepite nalepko z garancijskega lista.
SE Klistra fast etiketten från garantikortet här.

Ab Serien Nr.: from serial No. 019107202001

Ausgabe: 27.11.2025, EN

AS-Motor GmbH
Ellwanger Straße 15
D-74424 Bühlertann
Telefon 07973-9123-0
Telefax 07973-9123-259
www.as-motor.de

If you need spare parts:

1. Send your order to your AS-Motor dealer.
2. In order to get you the right spare part he needs:

- **Model name (s. sticker on the machine)**
- **Serial No. of machine (sticker or S/N lable)**
- **Articlenumber**
- **Your dealer orders part in our online system parts and more.**

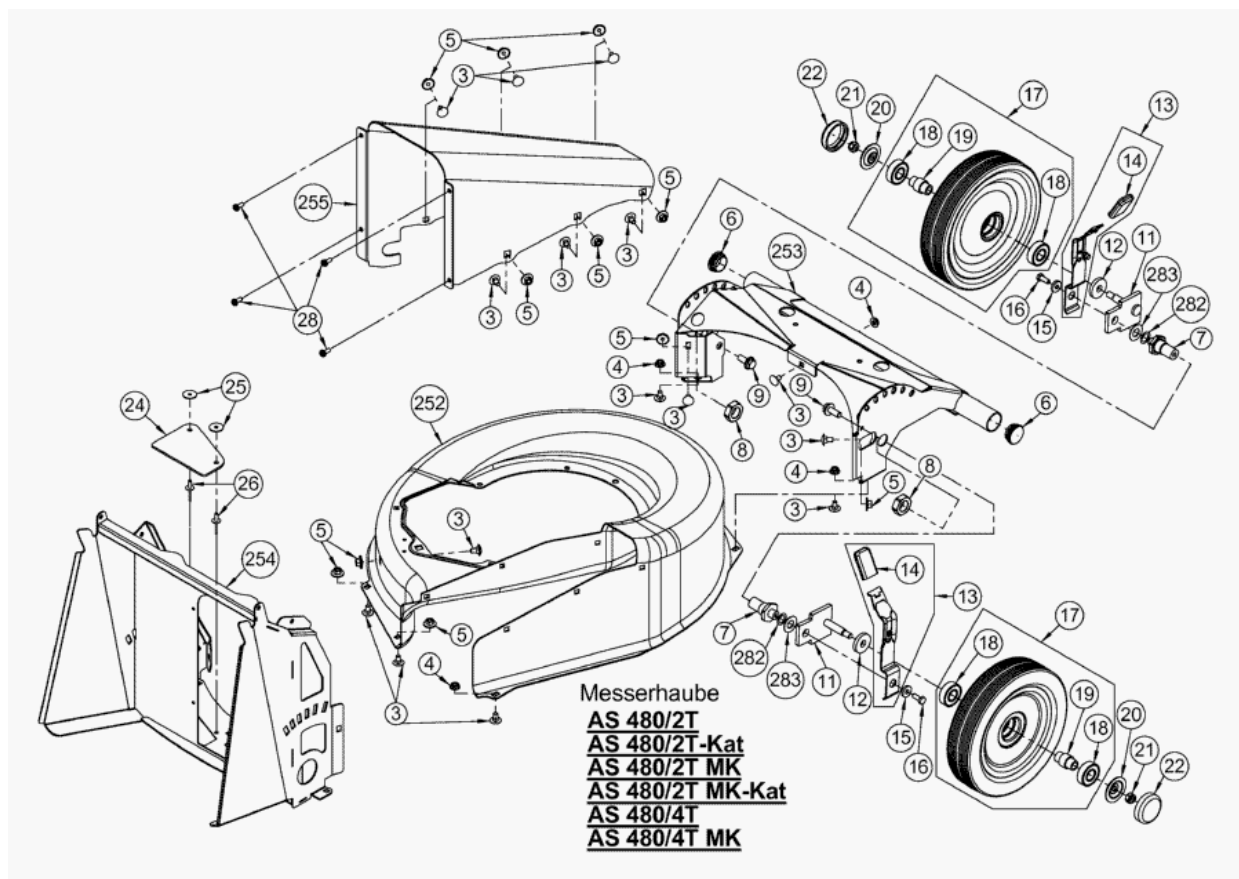
Only in this case you receive all important information about proper spare parts and possible technical changes.

Please fulfil only maintenance tasks mentioned in the owner manual by yourself. All other tasks have to be done by authorised AS-Motor dealer.

Subject to change without notice.

Images may show differences from the machines in production.

Blade cover



Blade cover

Item	Part-No.		Quantity	Description
3	G07827008	E04991	3	Mushroom head square neck bolt (3 Stk.)
4	G00007041	E05975	3	Selflocking nut with serrated bearing (5
5	G00007066	E10591	10	Nut with spring washer (10 Stk.)
6	G00029016	E10138	1	Stopper
7	G04821017	E10425	1	Swing arm bolt
8	G07818008	E07875	1	Hex nut
9	G00009108	E08177	3	Hexagon screw with serration (3 Stk.)
11	G04821020	E10426	1	Swing arm bolt front total
12	G00010096	E07027	1	Disc (2 Stk.)
13	G04621324	E10130	1	Wheel adjustment lever front with handle
14	G00029018	E10193	1	PVC immersion cap
15	G07861005	E07877	2	Disc (2 Stk.)
16	G07838061	E06837	5	Hexagon screw (5 Stk.)
17	G04621327	E10190	1	Wheel Ø 200 with PVC tyres + ball bearin
18	G07830036	E07951	1	Deep groove ball bearing
19	G04650301	E10252	1	Attachment spacer tube
20	G04621325	E10140	1	Disc for front wheel
21	G07846001	E01912	10	Self-locking hex nut (10 Stk.)
22	G04621303	E10035	1	Wheel cap front
24	G00008130	E10428	1	Rubber membrane
25	G00010120	E10118	10	Mudguard washer (10 Stk.)
26	G00012021	E06747	1	Blind rivet
28	G00009128	E10373	10	Self-tapping Torx screw (10 Stk.)
252	G04820014	E10423	1	Part no longer available.
253	G04820016	E10424	1	Part no longer available.
254	G04820021	E10427	1	Part no longer available.
255	G04820023	E10429	1	Part no longer available.
282	G07847042	E06722	5	Shim (5 Stk.)
283	G07856009	E03958	5	Disc spring (5 Stk.)

Antrieb AS 480/2T; AS 480/2T MK; AS 480/4T und AS 480/4T MK

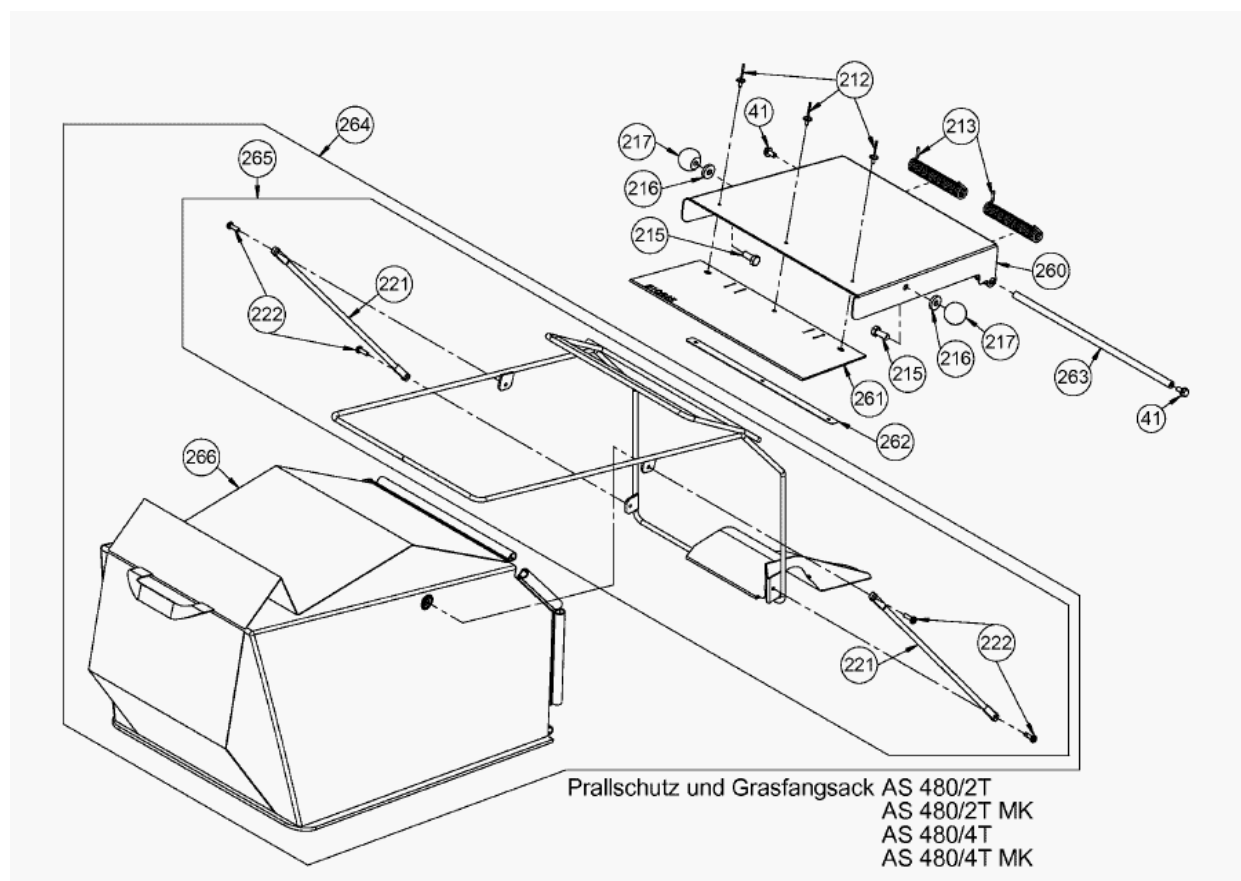
Drive

Item	Part-No.		Quantity	Description
14	G00029018	E10193	1	PVC immersion cap
32	G07838026	E03932	10	Hexagon screw (10 Stk.)
34	G07880006	E03957	20	Disc (20 Stk.)
40	G07880004	E03914	20	Disc (20 Stk.)
41	G00009016	E04631	5	Hexagon screw with serration (5 Stk.)
54	G00020142	E10474	1	Vario cable
67	G00020140	E10440	1	Drive cable
87	G07809004	E01905	20	Disc (20 Stk.)
94	G00007055	E08289	5	Box nut (5 Stk.)
101	G07839003	E01906	10	Hex nut (10 Stk.)
127	G07856010	E04337	5	Disc spring (5 Stk.)
130	G07830031	E07211	1	Deep groove ball bearing
131	G06822031	E08449	1	Bearing washer
138	G07822002	E02650	5	Circlip for shaft (5 Stk.)
151	G04821009	E10435	1	Replaced by E10875
 151	G04880007	E10875	1	Wheel swinging arm left + mounting
153	G00028015	E06700	1	DU bush
154	G00028048	E10433	1	Friction bearing with collar
155	G07864011	E10436	10	Lock washer (10 Stk.)
156	G07830003	E02104	1	Deep groove ball bearing
157	G07823001	E01811	2	Circlip for drilled hole (2 Stk.)
158	G07847009	E03112	10	Shim (10 Stk.)
159	G07822007	E04326	20	Circlip for shaft (20 Stk.)
160	G04825006	E10432	1	Belt pulley hub
161	G07853021	E04377	10	Spring pin (10 Stk.)
162	G04825005	E10431	1	Belt pulley
163	G00009149	E10597	10	Self-tapping Torx screw (10 Stk.)
164	G06125006	E03122	4	Tappet (4 Stk.)
165	G06125010	E03125	1	Pinion left 9 teeth
166	G06125009	E03126	1	Pinion right 9 teeth
167	G04821015	E10437	1	Cover plate total
168	G07861006	E07940	1	Disc
169	G00009085	E06761	1	Hexagon screw (2 Stk.)
170	G04821016	E10438	1	Wheel bolt
171	G04521015	E05269	1	Wheel complete
172	G00028005	E04601	1	DU bush
173	G04521014	E05271	1	Wheel trim
174	G04825024	E10439	1	Drive lever tensioner complete
175	G00007061	E10018	1	Connection nut
176	G07838012	E03714	10	Hexagon screw (10 Stk.)
177	G00010061	E04552	1	Replaced by E12385
 177	G00010133	E12385	1	Disc
178	G07838029	E03939	5	Hexagon screw (5 Stk.)
179	G07847011	E03134	10	Shim (10 Stk.)
180	G00330015	E03135	1	Tension pulley total
181	G07864002	E03136	20	Lock washer (20 Stk.)
182	G00002055	E07546	1	Draw spring

Drive Page 2

Item	Part-No.		Quantity	Description
183	G04325038	E04344	1	Vario disc with ball bearing
184	G07830014	E04345	1	Deep groove ball bearing
185	G07847008	E02649	5	Supporting disc (5 Stk.)
186	G07857042	E10455	1	V-belt
187	G04825010	E10451	1	Vario lever complete
188	G04825012	E10452	1	Tension lever
189	G00002061	E10458	1	Draw spring
284	G00002067	E10881	1	Draw spring
192	G04830002	E10443	1	Transmission housing
193	G07830017	E04683	1	Deep groove ball bearing
194	G07858013	E10447	1	Shaft seal ring
195	G04830005	E10448	1	Worm shaft
196	G00006058	E10449	1	Gasket
197	G04830003	E10444	1	Transmission cover
198	G07878011	E05900	5	Raised cross-head screw (5 Stk.)
199	G04830004	E10445	1	Worm wheel
200	G07853020	E04322	10	Spring pin (10 Stk.)
202	G00028004	E04319	1	Bearing bush
203	G00010065	E04663	3	Disc (3 Stk.)
204	G00130012	E04713	1	Belt pulley half
205	G00009024	E04519	3	Self-tapping screw (3 Stk.)
206	G07857008	E04288	1	V-belt
207	G07857041	E10414	1	High performance V-belt
208	G04826009	E10465	1	Part no longer available
256	G04821012	E10434	1	Replaced by E10874
	G04880006	E10874	1	Wheel swinging arm right + mounting
257	G04825004	E10430	1	Drive shaft
258	G04830006	E10446	1	Worm wheel shaft
259	G04880010	E10450	1	Transmission total + fastening M5

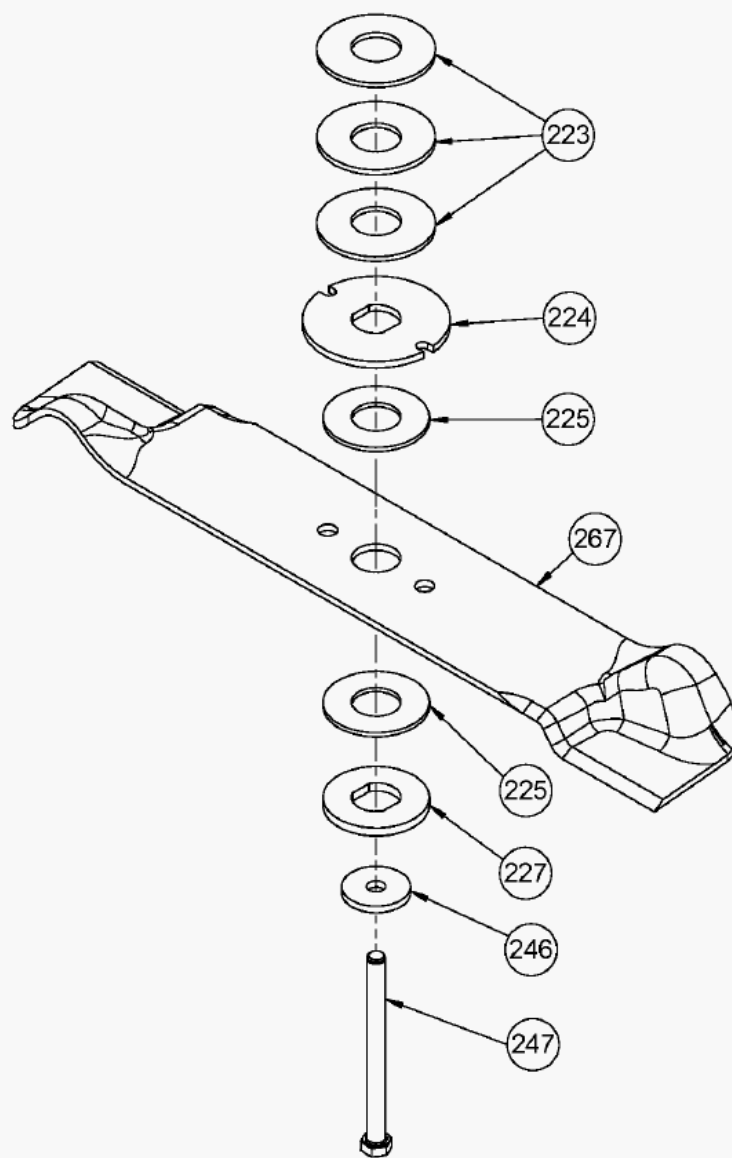
Impact protector and grass bag



Impact protector and grass bag

Item	Part-No.		Quantity	Description
41	G00009016	E04631	5	Hexagon screw with serration (5 Stk.)
212	G00012006	E05262	5	Blind rivet (5 Stk.)
213	G00003044	E10467	1	Leg spring
215	G07838028	E03938	10	Hexagon screw (10 Stk.)
216	G07902003	E06337	3	Disc (3 Stk.)
217	G07917001	E07245	1	Spherical button
221	G04824003	E10490	1	Strut for grass collection bag frame
222	G00009148	E10578	10	Self-tapping Torx screw (10 Stk.)
260	G04826003	E10466	1	Impact protection
261	G04826005	E10545	1	Impact protector cloth
262	G04826011	E10544	1	Reinforcement plate
263	G04826008	E10468	1	Hinge rod
264	G04880002	E10492	1	Grass collection bag total
265	G04880001	E10489	1	Grass collection bag frame with struts
266	G04824008	E10491	1	Grass collection bag

Blade with fixing

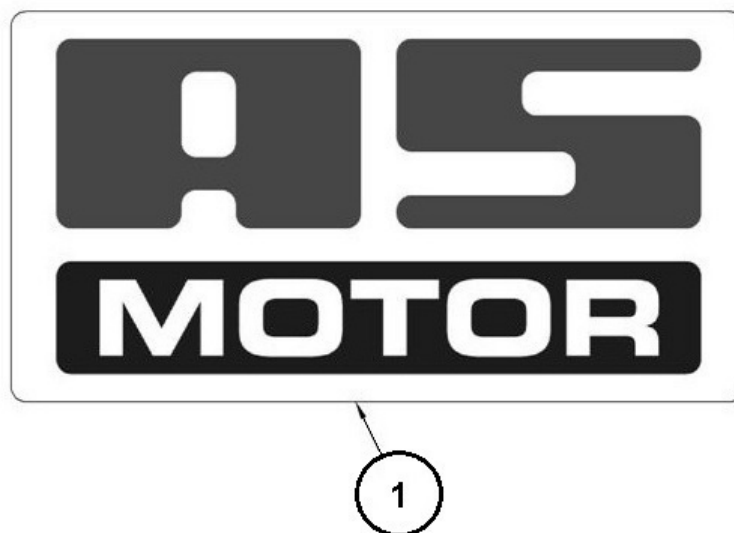


Messer mit Befestigung AS 480/2T
AS 480/4T

Blade with fixing

Item	Part-No.		Quantity	Description
223	G00033015	E05365	2	Disc spring (3 Stk.)
224	G00010118	E10122	1	Pressure plate top
225	G00019059	E10016	1	Slide washer (2 Stk.)
227	G00010116	E10077	1	Disc for brush carrier
246	G00010119	E08893	1	Disc
247	G00009144	E10463	1	Inch screw
267	G04823001	E10409	1	Blade 480

Instruction plate - set

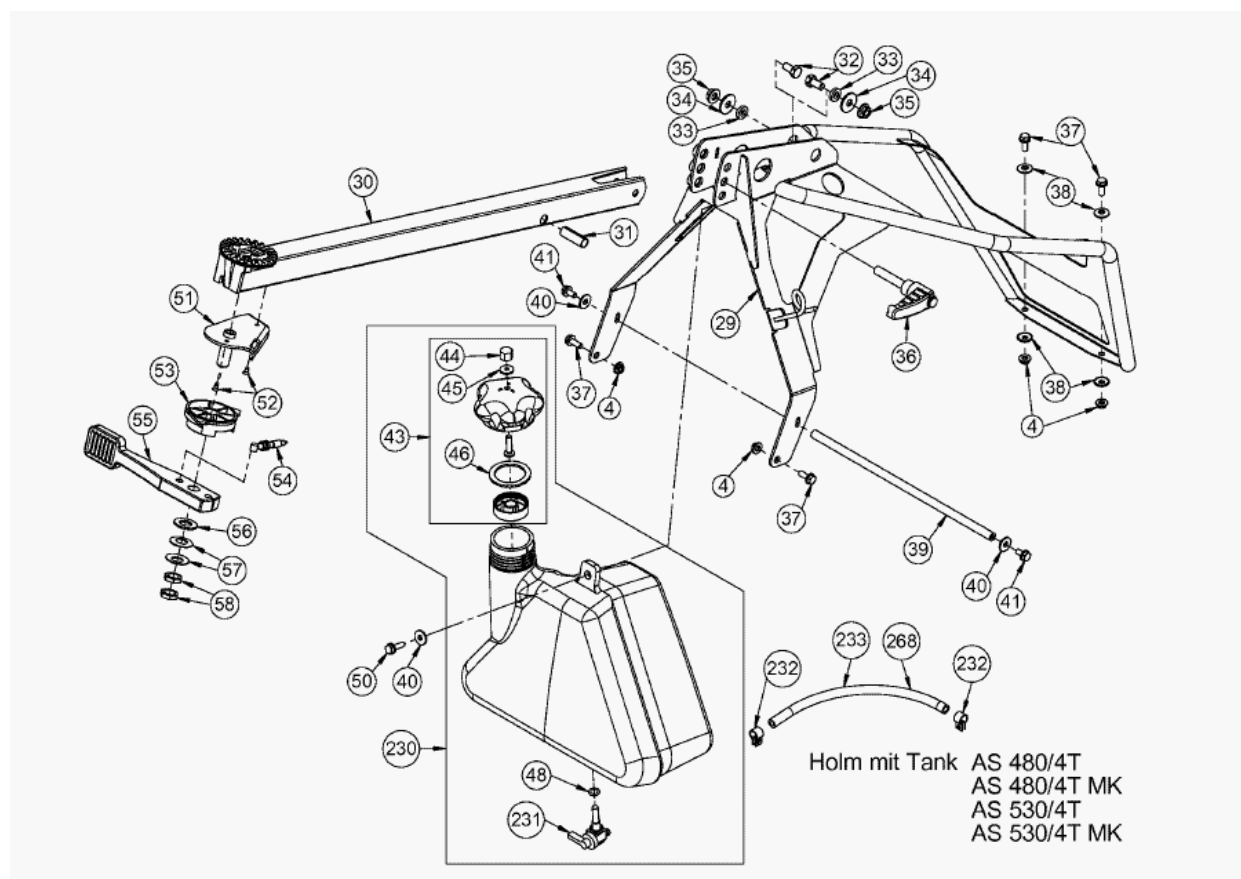


Pos.Nr.	ET-Nr.	Benennung
1	E12783	Aufkleber - Set AS 480 und 530

Instruction plate - set

Item	Part-No.		Quantity	Description
1	G04880013	E12783	1	Instruction plate - set AS 480 und 530

Tie rod with tank



Tie rod with tank

Item	Part-No.		Quantity	Description
4	G00007041	E05975	3	Selflocking nut with serrated bearing (5
29	G04880008	E10469	1	Bar tube + tank holder + screws
30	G04822011	E10471	1	Upper strut total
31	G00028049	E10473	1	Friction bearing
32	G07838026	E03932	10	Hexagon screw (10 Stk.)
33	G00024013	E06578	1	Sleeve
34	G07880006	E03957	20	Disc (20 Stk.)
35	G00007042	E06037	3	Selflocking nut with serrated bearing (3
36	G00009145	E10486	1	Clamping lever
37	G00009094	E07247	2	Locking screw (2 Stk.)
38	G00042008	E06187	3	Detent edge disc
39	G04822007	E10470	1	Tank holder
40	G07880004	E03914	20	Disc (20 Stk.)
41	G00009016	E04631	5	Hexagon screw with serration (5 Stk.)
43	G06306007	E04783	1	Tank cap total
44	G00007033	E05247	1	Hexagon cap nut
45	G00019051	E05246	5	Sealing disc (5 Stk.)
46	G00019053	E04782	3	Seal (3 Stk.)
50	G00009074	E06365	2	Self-tapping screw (2 Stk.)
51	G04822032	E10472	1	Vario sheet total
52	G07890030	E07945	4	Self-tapping screw (4 Stk.)
53	G04322050	E05783	1	Adjusting disc
54	G00020142	E10474	1	Vario cable
55	G04322055	E05784	1	Adjusting lever
56	G07809010	E03592	10	Disc (10 Stk.)
57	G07856006	E03319	10	Disc spring (10 Stk.)
58	G00007044	E06130	1	Hex nut
230	G06580008	E06490	1	Fuel tank total with cap
231	G00022013	E06701	1	Replaced by G00022026
	G00022026	G00022026	1	Fuel valve
232	G00034011	E03626	1	Hose clamp
233	G06706001	E07883	1	Replaced by E11525
	G06906002	E11525	1	Fuel hose 1405 long
268	G06706002	E08150	1	Replaced by E11525
	G06906002	E11525	1	Fuel hose 1405 long
48	G00006032	E02412	2	O-ring (2 Stk.)

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Handlebar

Item	Part-No.		Quantity	Description
21	G07846001	E01912	10	Self-locking hex nut (10 Stk.)
59	G04822015	E10475	1	Part no longer available.
60	G04822034	E10476	1	Retaining bracket with soft tube
61	G04822035	E10539	1	Bar holder left
62	G04822018	E10478	1	Bar holder right
63	G00009143	E10479	10	Countersunk screw with inside Torx (10 S
64	G07906002	E06667	10	Self-locking hex nut (10 Stk.)
65	G04822019	E10480	1	Brake bar
66	G04822022	E10481	1	Drive bar
67	G00020140	E10440	1	Drive cable
68	G07838006	E01942	10	Hexagon screw (10 Stk.)
78	G07890028	E06594	5	Self-tapping screw (5 Stk.)
81	G04822025	E10484	1	Eccentric lever with eyebolt
82	G07820005	E10485	1	Eye bolt
83	G07886001	E04476	1	Bolt with head
84	G00027001	E04567	1	Shaft locking clip
85	G00033005	E04568	1	Disc spring
86	G00001086	E08867	1	Pressure spring
87	G07809004	E01905	20	Disc (20 Stk.)
234	G04822034	E10519	1	Replaced by G04880015
	G04880015	G04880015	1	Gas lever+bowden cable+handle+screws
240	G00020144	E10520	1	Engine brake cable
241	G00029022	E10598	2	Sight plug (2 Stk.)

Motor mit Befestigung AS 480/4T
AS 530/4T

Motor with fixing

Item	Part-No.		Quantity	Description
3	G07827008	E04991	3	Mushroom head square neck bolt (3 Stk.)
4	G00007041	E05975	3	Selflocking nut with serrated bearing (5
28	G00009128	E10373	10	Self-tapping Torx screw (10 Stk.)
32	G07838026	E03932	10	Hexagon screw (10 Stk.)
35	G00007042	E06037	3	Selflocking nut with serrated bearing (3
41	G00009016	E04631	5	Hexagon screw with serration (5 Stk.)
87	G07809004	E01905	20	Disc (20 Stk.)
89	G04820005	E10441	1	Part no longer available.
90	G00008122	E10168	1	Rubber element (4 Stk.)
91	G04820008	E10453	1	Bearing flange top
92	G00008061	E04597	1	Stop buffer
93	G04826010	E10464	1	Access protection
94	G00007055	E08289	5	Box nut (5 Stk.)
95	G04880009	E10442	1	Stay pin + threaded pin
96	G07834013	E10570	4	Threaded pin (4 Stk.)
97	G07834014	E10571	2	Threaded pin (2 Stk.)
98	G07810006	E10594	10	Part no longer available. (10 Stk.)
99	G07827003	E04262	5	Mushroom head square neck bolt (5 Stk.)
100	G04825025	E10540	1	Panel carrier
101	G07839003	E01906	10	Hex nut (10 Stk.)
102	G07830040	E10454	1	Deep groove ball bearing
103	G07833029	E08544	5	Hexagon socket head cap screw (5 Stk.)
104	G04825016	E10457	1	Belt pulley dw 70 (2 Stk.)
115	G00028050	E10596	3	DU bush (3 Stk.)
123	G04820002	E10459	1	Bearing pot
124	G04820011	E10462	1	Closing sheet
125	G00007046	E06672	2	Box nut (2 Stk.)
147	G07830018	E06406	1	Deep groove ball bearing
148	G07822019	E10461	10	Circlip for shaft (10 Stk.)
149	G04820003	E10460	1	Bearing flange
175	G00007061	E10018	1	Connection nut
176	G07838012	E03714	10	Hexagon screw (10 Stk.)
237	G00612006	E10518	1	Part no longer available.
239	G07866007	E10162	1	Curved washer
242	G00501026	E10415	1	Part no longer available
243	G07837005	E03142	4	Hexagon screw (4 Stk.)
244	G07838031	E03951	5	Hexagon screw (5 Stk.)
245	G04823003	E10456	1	Blade carrier
251	G00029019	E10599	2	Stopper (2 Stk.)