



Ersatzteile

AS 531/2T MK-Kat VarioPro
- from serial No. 024412100001

Seriennummer, Сериен номер, Sériové číslo, Serial number, Número de serie, Sarjanumero, Numéro de série, Serijski broj, Sorozatszám, Numero di serie, Serijos numeris, Serienummer, Numer seryjny, Serijska številka

DE Hier Aufkleber aus Garantiekarte aufkleben.
BG Залепете тук стикери от гаранционната Карта.
CZ Sem nalepte nálepku ze záručního listu.
DK Her skal maerkaten fra garantikortet klæbes på.
GB Please adhere the sticker from the warranty card here.
ES Pegar aquí el adhesivo de la tarjeta de garantía.
FI Liimaa takuukortin tarra tähän.
FR Collez ici l'autocollant placé sur la carte de garantie.
HR Ovdje zalijepite naljepnicu iz jamstvenog lista.

HU Ide ragassza a matricát a garanciakártyából.
IT Applicare qui l'etichetta, come scheda di garanzia.
LT Čia užklijuokite garantijos pase pateiktą lipduką.
NL Plak hier sticker uit garantiekaart.
NO Lim klistremerke fra garantikortet inn her.
PL Tutaj nakleść naklejkę na kartę gwarancyjną.
SL Tukaj nalepite nalepko z garancijskega lista.
SE Klistra fast etiketten från garantikortet här.

Ab Serien Nr.: from serial No. 024412100001

Ausgabe: 25.11.2025, EN

AS-Motor GmbH
Ellwanger Straße 15
D-74424 Bühlertann
Telefon 07973-9123-0
Telefax 07973-9123-259
www.as-motor.de

If you need spare parts:

1. Send your order to your AS-Motor dealer.
2. In order to get you the right spare part he needs:

- **Model name (s. sticker on the machine)**
- **Serial No. of machine (sticker or S/N lable)**
- **Articlenumber**
- **Your dealer orders part in our online system parts and more.**

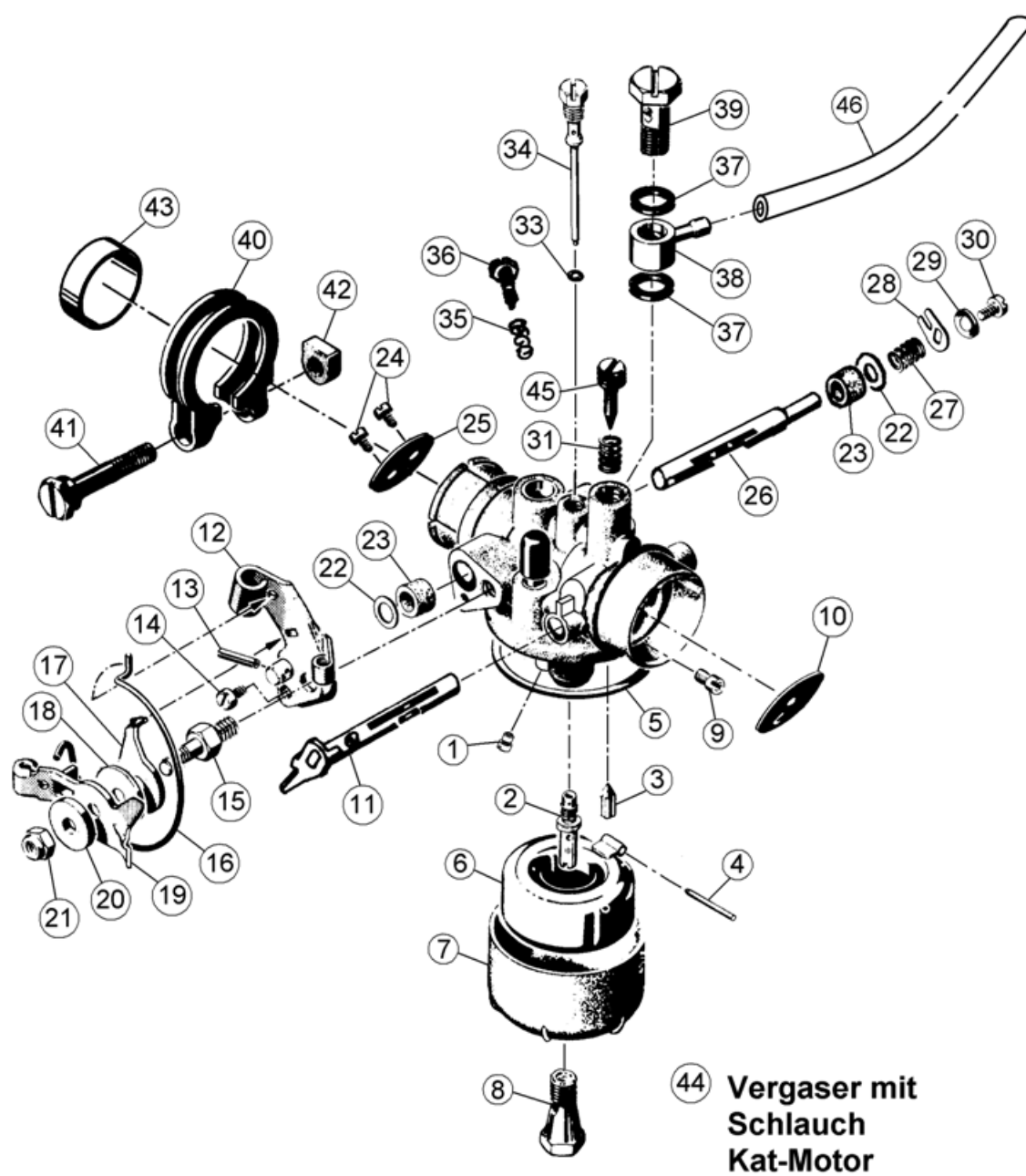
Only in this case you receive all important information about proper spare parts and possible technical changes.

Please fulfil only maintenance tasks mentioned in the owner manual by yourself. All other tasks have to be done by authorised AS-Motor dealer.

Subject to change without notice.

Images may show differences from the machines in production.

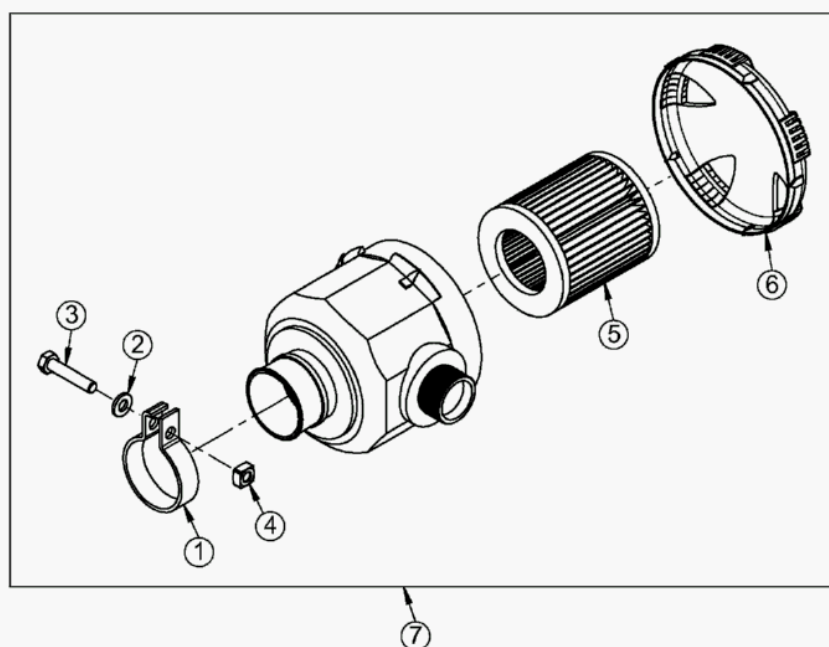
Carburettor cat-motor



Carburettor cat-motor

Item	Part-No.		Quantity	Description
1	G00150131	E10851	1	Main nozzle 79
2	G00150132	E10852	1	Mixing tube
3	G00150089	E04784	1	Flood needle
4	G00350014	E01203	1	Pin (10 Stk.)
5	G00350015	E01206	1	Gasket (2 Stk.)
6	G00250025	E05496	1	Floater
7	G00150016	E02760	1	Float cap
8	G00150133	E10853	1	Nozzle body
9	G00750019	E01205	1	Air correction jet 70 series
10	G00150060	E03398	1	Choke
11	G00150059	E03397	1	Starter axle with lever right
12	G00150025	E02770	1	Arm left
13	G00150026	E02771	1	Feather key (10 Stk.)
14	G00150024	E02769	1	Cylinder screw (10 Stk.)
15	G00150023	E02768	1	Stud (2 Stk.)
16	G00150022	E02767	1	Hairpin spring (2 Stk.)
17	G00150075	E03473	1	Washer disc (3 Stk.)
18	G00150020	E02765	1	Brake disc (10 Stk.)
19	G00150074	E03472	1	Hand lever
20	G00150018	E02763	1	Disc (10 Stk.)
21	G07846002	E01932	1	Self-locking hex nut (5 Stk.)
22	G00150077	E03475	2	Disc (10 Stk.)
23	G00150031	E02776	2	Sealing sleeve (10 Stk.)
24	G00150067	E03464	2	Raised countersunk head screw (5 Stk.)
25	G00150062	E03400	1	Throttle valve
26	G00150061	G00150061	1	Throttle shaft
27	G00150083	E04501	1	Spring (10 Stk.)
28	G00150084	E04502	1	Throttle lever (3 Stk.)
29	G00150043	E02788	1	Waved washer (10 Stk.)
30	G00150044	E02789	1	Raised head screw (10 Stk.)
31	G00150069	E03466	1	Spring (2 Stk.)
33	G00150082	E04223	1	Gasket (10 Stk.)
34	G00150134	E10854	1	Idle nozzle 45
35	G00150072	E03469	1	Spring (2 Stk.)
36	G00150073	E03470	1	Adjusting screw
37	G00750023	E01210	2	not available anymore (10 Stk.)
38	G00950022	E02506	1	Hose swivel joint
39	G00150006	E01248	1	Screw
40	G00150068	E03465	1	Clamping ring
41	G00150034	E02779	1	Clamping screw
42	G00150036	E02781	1	Nut (5 Stk.)
43	G00150090	E04932	1	Insulating bush
44	G00605026	E10797	1	Carburetor with hose cat. engine
45	G00150137	E10915	1	Air adjust screw
46	G00150085	E04585	1	Fuel hose 1 metre

Air filter

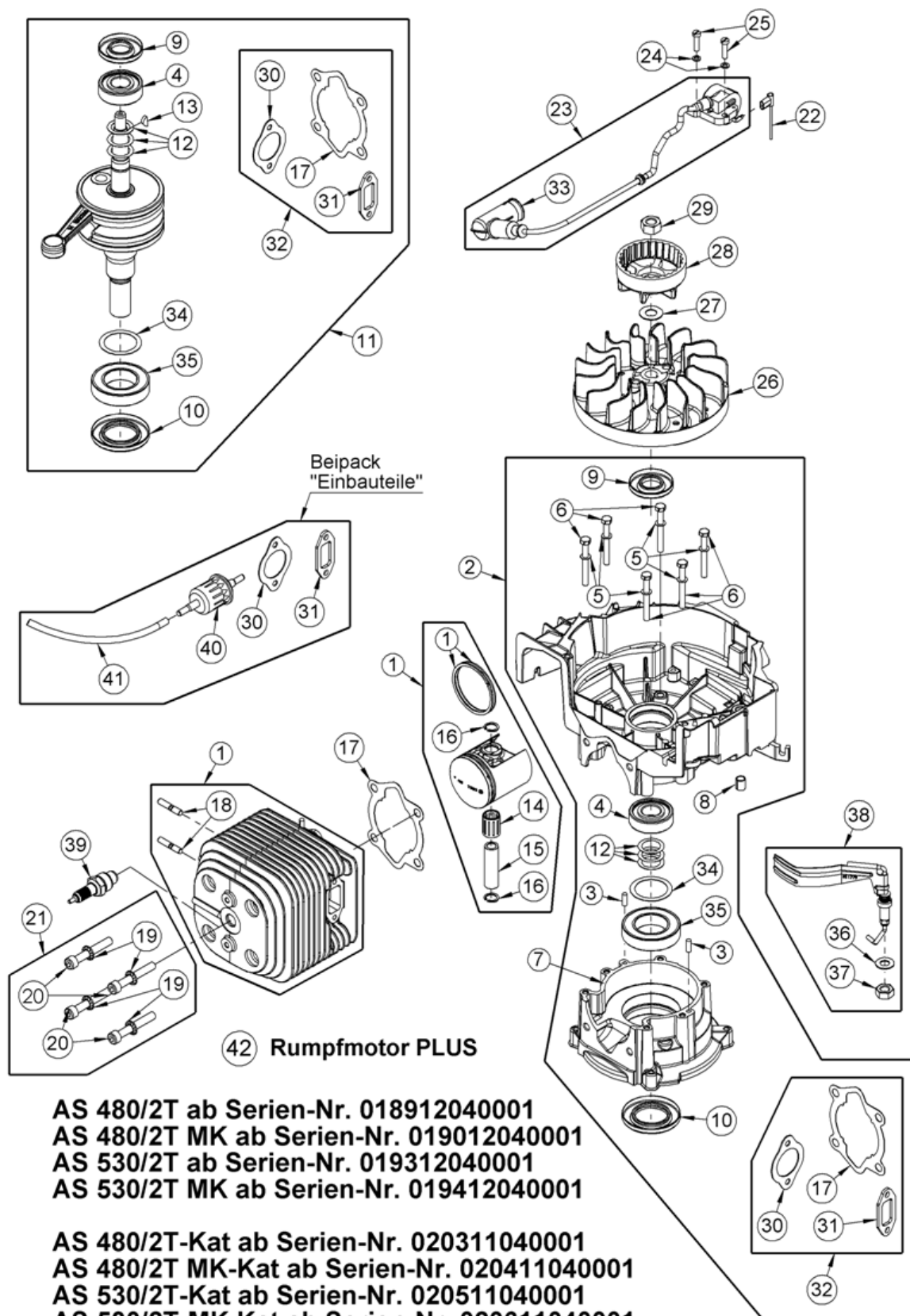


Luftfilter vollst.

Air filter

Item	Part-No.		Quantity	Description
1	G00034024	E07547	1	Pipe clip
2	G07809006	E01940	10	Disc (10 Stk.)
3	G07838027	E03933	10	Hexagon screw (10 Stk.)
4	G07825002	E04225	5	Square nut (5 Stk.)
5	G06350106	E07545	1	Filter insert
6	G06350107	E08180	1	Cover for air filter
7	G00605031	E10789	1	Air filter total

Basic engine PLUS



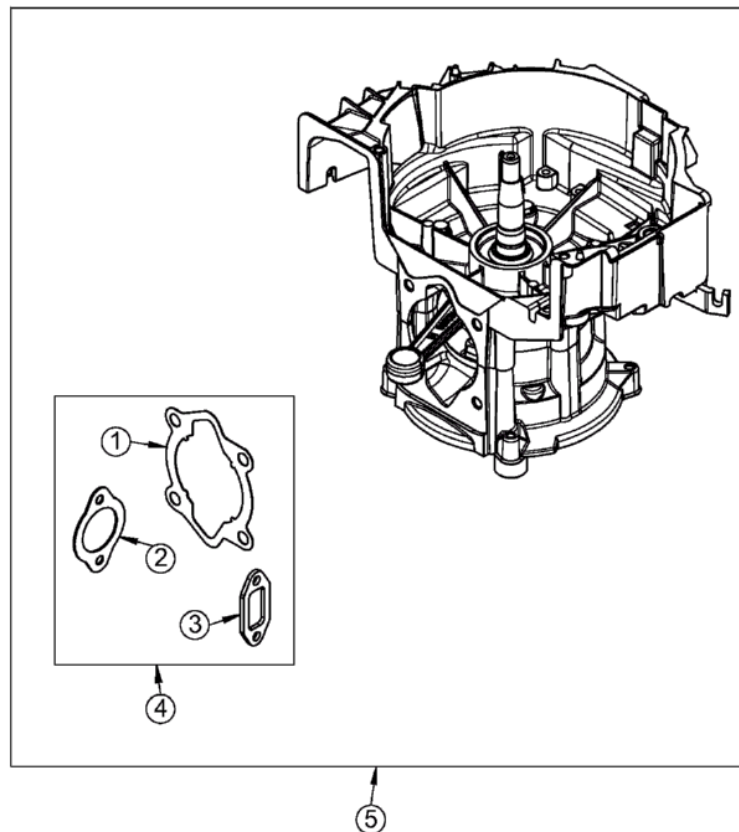
Basic engine PLUS

Item	Part-No.		Quantity	Description
1	1	1	1	
2	G00180132	E11919	1	Replaced by G00180157
3	G00180157	G00180157	1	Crankcase + mounting parts + 4717
3	G07801001	E01901	2	Zylindersti.5M6x14 DIN EN 2338 (10 Stk.)
4	G07830016	E03344	1	Deep groove ball bearing
5	G07812004	E01920	6	Spring disc (20 Stk.)
6	G07837014	E03744	6	Hexagon screw (5 Stk.)
7	G00041003	E04718	1	LOCTITE 572 (50 ml)
8	G00028021	E11921	1	DU bush
9	G07858003	E03345	1	Shaft seal ring
10	G00180117	E10958	1	Shaft seal ring + notice
11	G00680024	E10419	1	Crankshaft + mounting parts
12	G00180045	E04923	1	Shims 1 set
13	G07866003	E03361	1	Curved washer (10 Stk.)
14	G00036003	E03369	1	Needle cage
15	G07883003	E03342	1	Piston bolt
16	G07823008	E03343	2	Circlip for drilled hole (2 Stk.)
17	G00103009	E03349	1	Cylinder base gasket (2 Stk.)
18	G07832006	E01254	4	Stud (4 Stk.)
19	G00042004	E05863	4	Detent edge disc (5 Stk.)
20	G07833006	E04692	1	Hexagon socket head cap screw
21	G00180012	E05322	1	Fixing device for cylinder (6 HP)
22	G00104027	E11819	1	Short circuit cable 160 long
23	G00104026	E11818	1	Ignition coil with cable and plug
24	G07811006	E01908	2	Spring washer (20 Stk.)
25	G07802028	E03372	2	Cylinder screw (5 Stk.)
26	G00107038	E11725	1	Impeller
27	G07856009	E03958	1	Disc spring (5 Stk.)
28	G00111031	E04212	1	Tappet
29	G07839015	E03921	1	Hex nut (4 Stk.)
30	G00109003	E03366	1	Exhaust gasket
31	G00105038	E03487	1	Insulating plate
32	G00180003	E03683	1	Seal set 6 hp motor
33	G00104015	E03494	1	Spark plug connector
34	G07847026	E04924	1	Shim (5 Stk.)
35	G07830011	E03101	1	Deep groove ball bearing
36	G07856005	E03483	1	Disc spring (5 Stk.)
37	G07839018	E03484	1	Hex nut (2 Stk.)
38	G00680050	E11779	1	Wind vane with mounting parts
39	G00104014	E01061	1	Replaced by G00104031
40	G00104031	G00104031	1	Spark plug
40	G00023004	E12374	1	Filter
41	G00150085	E04585	1	Fuel hose 1 metre
42	G00680061	E12390	1	Bare engine PLUS
E10909	G00103023	E10909	1	Cylinder Ø 60.00
E10910	G00150136	E10910	1	Replaced by G00150156.
	G00150156	E12488	1	Cylinder Ø60,02 Easy Start

Basic engine PLUS Page 2

Item	Part-No.		Quantity	Description
E10493	G00180067	E10493	1	Piston Ø 59.92 + needle cage + 2 ST ring
E10494	G00180068	E10494	1	Piston Ø 59.94 + needle cage + 2 ST ring
E10495	G00180069	E10495	1	Piston Ø 60.05 + needle cage + 2 ST ring
E10496	G00180070	E10496	1	Piston Ø 60.45 + needle cage + 2 ST ring
E10580	G00180078	E10580	1	1 Set of semi trapez. rings Ø 59.92
E10723	G00180083	E10723	1	Semi-trapez. rings 60.05 (1 set=2 rings)
E10724	G00180084	E10724	1	Semi-trapez. rings 60.45 (1 set=2 rings)

Basic engine



Rumpfmotor

Lieferumfang :

fertig
montiert {

Kurbelgehäuse
Kurbelwelle
Rillenkugellager
Passscheiben
Wellendichtringe

AS 480/2T ab Serien Nr. 018912040001

AS 480/2T MK ab Serien Nr. 019012040001

AS 530/2T ab Serien Nr. 019312040001

AS 530/2T MK ab Serien Nr. 019412040001

beiliegend {

Dichtungssatz

AS 480/2T-Kat ab Serien Nr. 020311040001

AS 480/2T MK-Kat ab Serien Nr. 020411040001

AS 530/2T-Kat ab Serien Nr. 020511040001

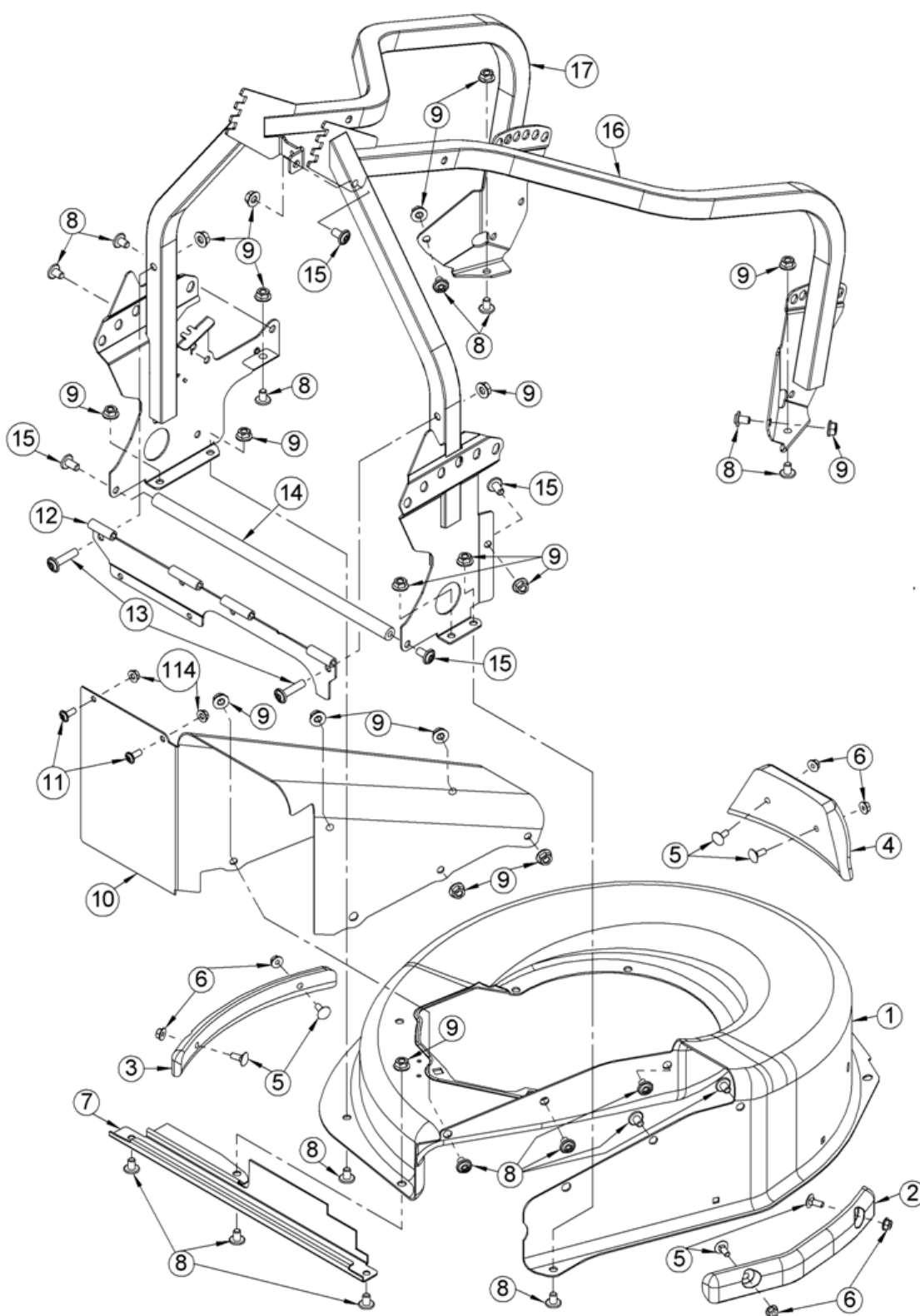
AS 530/2T MK-Kat ab Serien Nr. 020611040001

AS 510 A/2T ab Serien Nr. 024311100001

Basic engine

Item	Part-No.		Quantity	Description
1	G00103009	E03349	2	Cylinder base gasket (2 Stk.)
2	G00109003	E03366	1	Exhaust gasket
3	G00105038	E03487	1	Insulating plate
4	G00180003	E03683	1	Seal set 6 hp motor
5 58	G00680056	E11917	1	Replaced by G00680082
	G00680082	G00680082	1	Bare engine

Blade cover

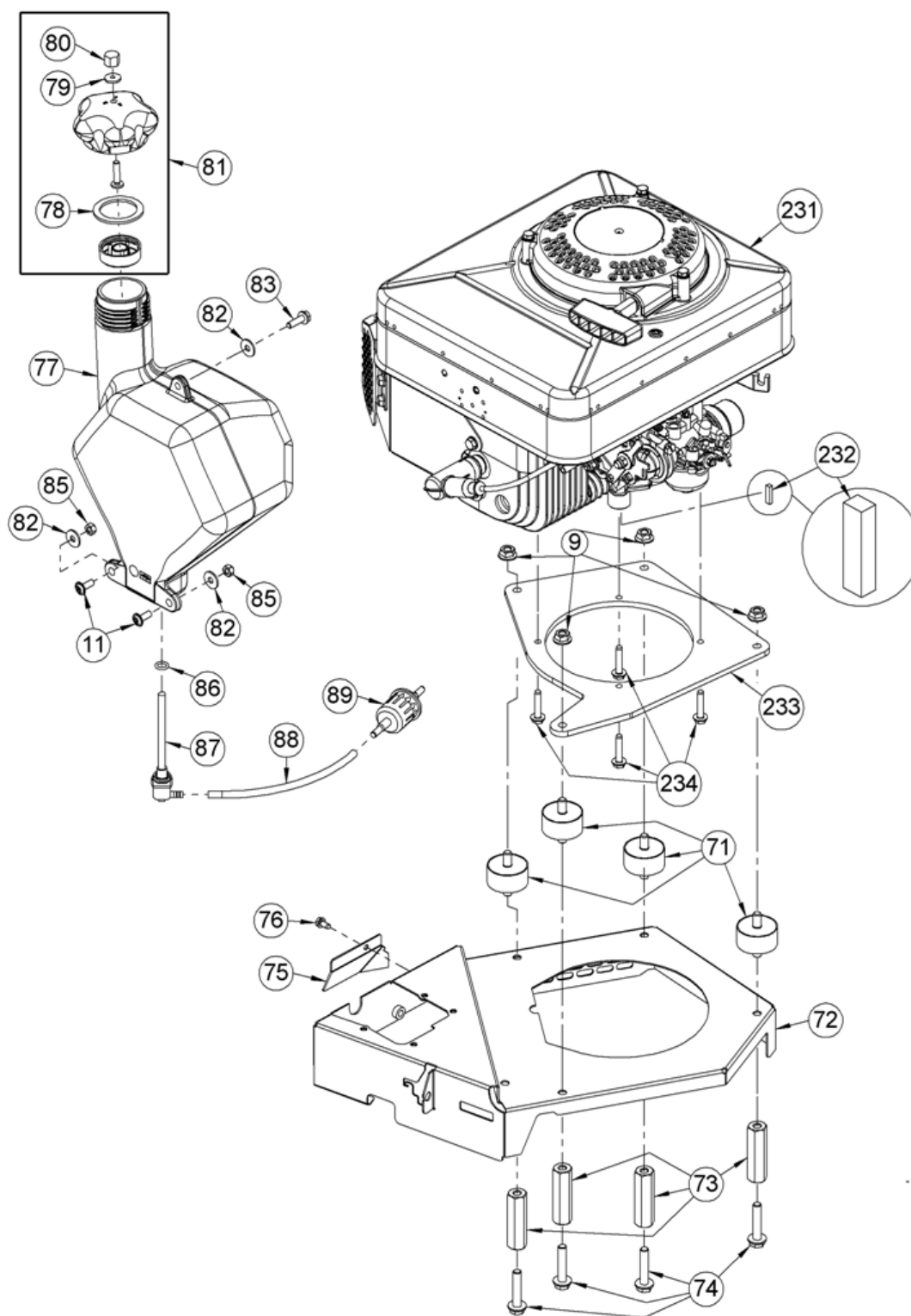


Messerhaube und Rohrrahmen
AS 531

Blade cover

Item	Part-No.		Quantity	Description
1	G53120002	E12292	1	Blade hood
2	G04826018	E12402	1	Protection strip right
3	G04826017	E12403	1	Protection strip left
4	G04826019	E12404	1	Protection strip front
5	G07827003	E04262	6	Mushroom head square neck bolt (5 Stk.)
6	G07937001	E12459	6	Hex nut (10 Stk.)
7	G53120004	E12324	1	Bottom plate
8	G00009174	E12496	17	Dome head screw with Torx (10 Stk.)
9	G00007042	E06037	19	Selflocking nut with serrated bearing (3
10	G53120005	E12333	1	Ejector
11	G00009159	E11673	2	Dome head screw with Torx (10 Stk.)
12	G53120003	E12323	1	Hinge
13	G00009069	E06613	2	Raised-head shouldered screw (2 Stk.)
14	G53120011	E12380	1	Strut
15	G00009175	E12497	2	Dome head screw with Torx (2 Stk.)
16	G53122010	E12306	1	Bar right
17	G53122011	E12305	1	Bar left
114	G00007041	E05975	2	Selflocking nut with serrated bearing (5

Motor and tank

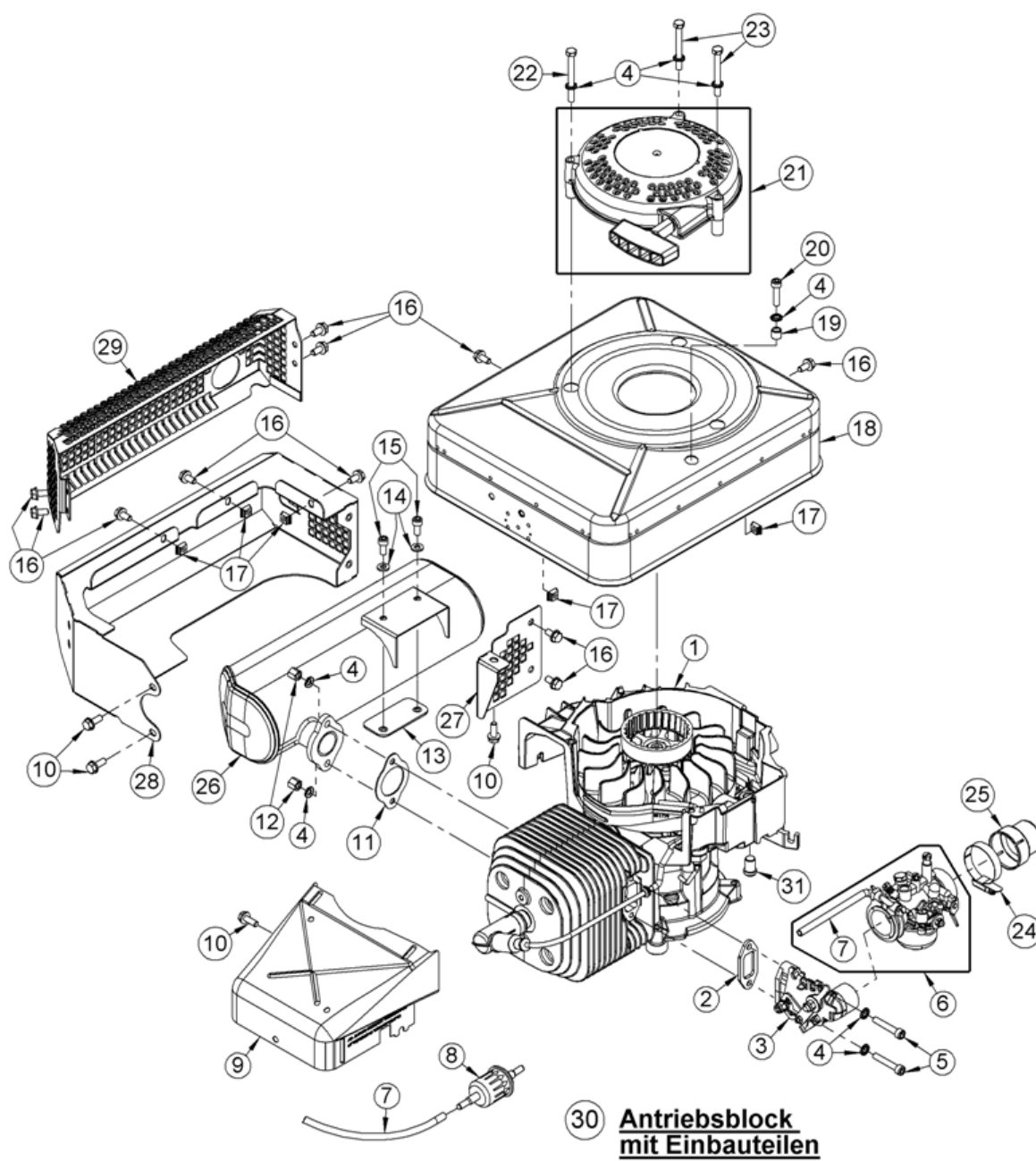


Motor und Tank
AS 531/2T MK-Kat

Motor and tank

Item	Part-No.		Quantity	Description
9	G00007042	E06037	7	Selflocking nut with serrated bearing (3
11	G00009159	E11673	2	Dome head screw with Torx (10 Stk.)
71	G00008122	E10168	4	Rubber element (4 Stk.)
72	G53120006	E12334	1	Engine mount
73	G53120007	E12335	4	Stay pin
74	G00009086	E06762	4	Hexagon screw
75	G53126001	E12363	1	Access protection
76	G07890003	E04576	1	Flanged self-tapping screw (3 Stk.)
77	G04806001	E11922	1	Tank
78	G00019053	E04782	1	Seal (3 Stk.)
79	G00019051	E05246	1	Sealing disc (5 Stk.)
80	G00007033	E05247	1	Hexagon cap nut
81	G06306007	E04783	1	Tank cap total
82	G07880004	E03914	1	Disc (20 Stk.)
83	G00009074	E06365	1	Self-tapping screw (2 Stk.)
85	G07906002	E06667	2	Self-locking hex nut (10 Stk.)
86	G00006032	E02412	1	O-ring (2 Stk.)
87	G00022016	E12478	1	Fuel valve with gasket
88	G00150085	E04585	1	Fuel hose 1 metre
89	G00023004	E12374	1	Filter
231	G00680076	E12512	1	Part no longer available.
232	G07865027	E10595	1	Feather key (2 Stk.)
233	G53120009	E12339	1	Adapter disc 2T
234	G07913012	E11920	4	Screw (4 Stk.)

Drive block

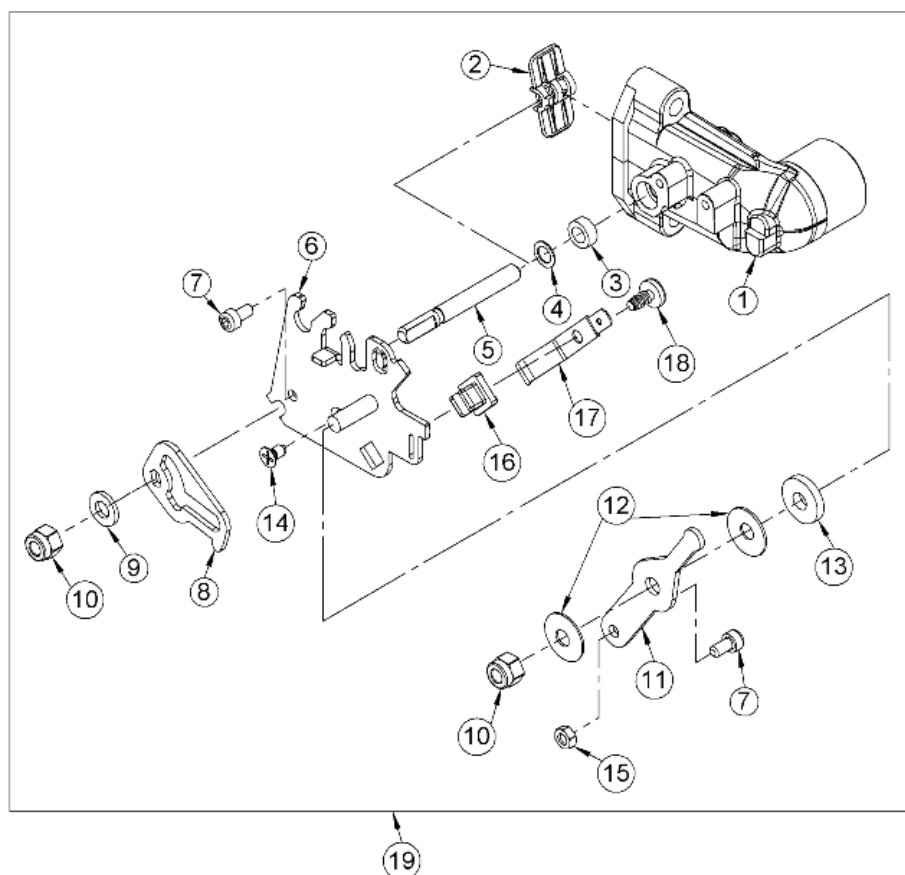


AS 531/2T MK-Kat
ab Serien Nr.
0244 12 10 0001

Drive block

Item	Part-No.		Quantity	Description
1	G00680061	E12390	1	Bare engine PLUS
2	G00105038	E03487	1	Insulating plate
3	G00105096	E12481	1	Intake manifold with deflection lever
4	G00042006	E05862	8	Detent edge disc (5 Stk.)
5	G07833009	E04934	2	Hexagon socket head cap screw (3 Stk.)
6	G00605026	E10797	1	Carburetor with hose cat. engine
7	G00150085	E04585	1	Fuel hose 1 metre
8	G00023004	E12374	1	Filter
9	G00107036	E10790	1	Cooling air guide
10	G07913004	E10189	4	Hexagon screw with flange
11	G00109003	E03366	1	Exhaust gasket
12	G00007025	E03706	2	Special nut (10 Stk.)
13	G00109071	E11794	1	Threaded plate
14	G07809006	E01940	2	Disc (10 Stk.)
15	G07833042	E11516	2	Hexagon socket head cap screw (10 Stk.)
16	G07913008	E10836	11	Flange screw (20 Stk.)
17	G00007047	E06934	5	Punch and press-in nut (4 Stk.)
18	G00110027	E11782	1	Engine cover
19	G00110013	E03699	1	Spacer sleeve (5 Stk.)
20	G07833007	E04854	1	Hexagon socket head cap screw (4 Stk.)
21	G00180086	E10820	1	Starter total + SK plate
22	G07837025	E04227	1	Hexagon screw
23	G07837014	E03744	2	Hexagon screw (5 Stk.)
24	G00034013	E04242	1	Hose clamp
25	G00605004	E04241	1	Adapter for silencer
26	G00609042	E11750	1	Replaced by G00605056
	G00609056	G00609056	1	Catalyst exhaust system 4 wheel mower
27	G00609049	E11821	1	Catalyst cover holder 4 wheel mower
28	G00609046	E11820	1	Cover catalyst four wheel
29	G00609041	E10793	1	Catalyst protective grille 4 wheel mover
30	G00680076	E12512	1	Part no longer available.
31	G00008125	E10371	1	Rubber buffer (2 Stk.)

Suction nozzle

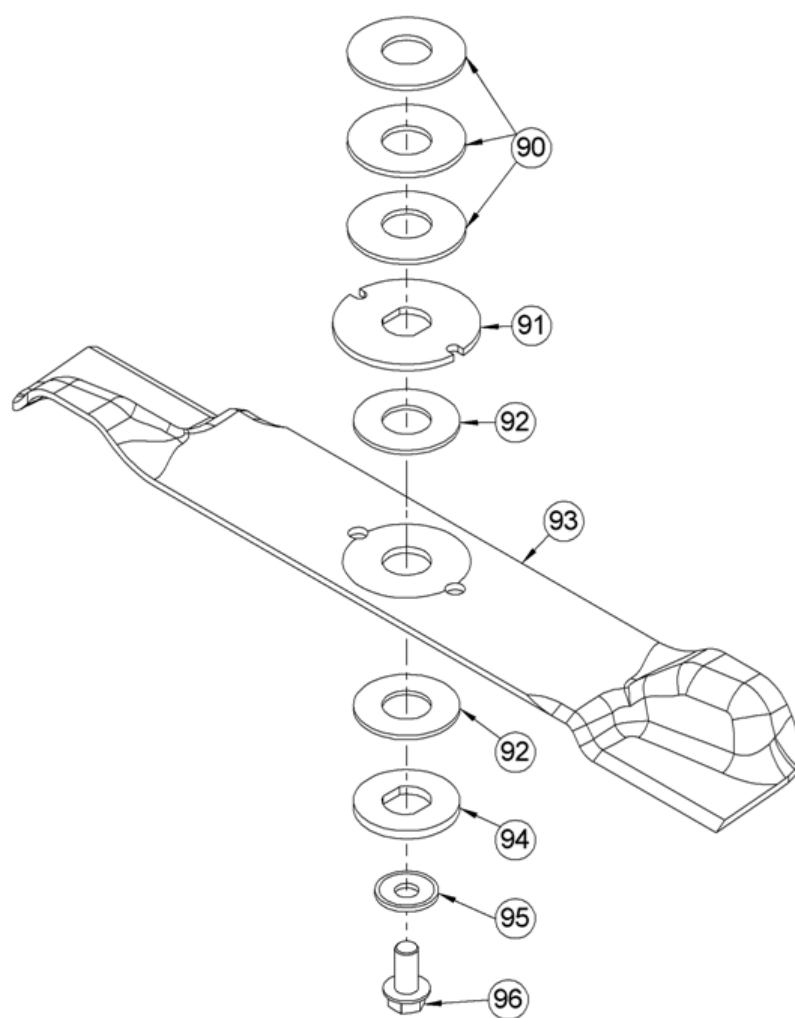


Ansaugstutzen mit Umlenkhebel
AS 531/2T MK

Suction nozzle

Item	Part-No.		Quantity	Description
1	G00105066	E10583	1	Intake manifold
2	G00105071	E10587	1	Shut-off panel
3	G00150031	E02776	1	Sealing sleeve (10 Stk.)
4	G00150077	E03475	1	Disc (10 Stk.)
5	G00105067	E10584	1	panel shaft
6	G00105094	E12471	1	Bearing plate
7	G07833036	E10802	2	Hexagon socket head cap screw (10 Stk.)
8	G00105095	E12472	1	Panel lever
9	G07809006	E01940	1	Disc (10 Stk.)
10	G07846008	E03829	2	Self-locking hex nut (10 Stk.)
11	G00105093	E12470	1	Deflection lever
12	G00033024	E08861	2	Disc spring
13	G07861005	E07877	1	Disc (2 Stk.)
14	G07890030	E07945	1	Self-tapping screw (4 Stk.)
15	G07839005	E01929	1	Hex nut (10 Stk.)
16	G00008078	E05463	1	Insulating piece (3 Stk.)
17	G00134016	E06343	1	Short circuiting contact
18	G07875005	E04748	1	Raised cross-head sheet metal screw (10
19	G00105096	E12481	1	Intake manifold with deflection lever

Blade with fixing

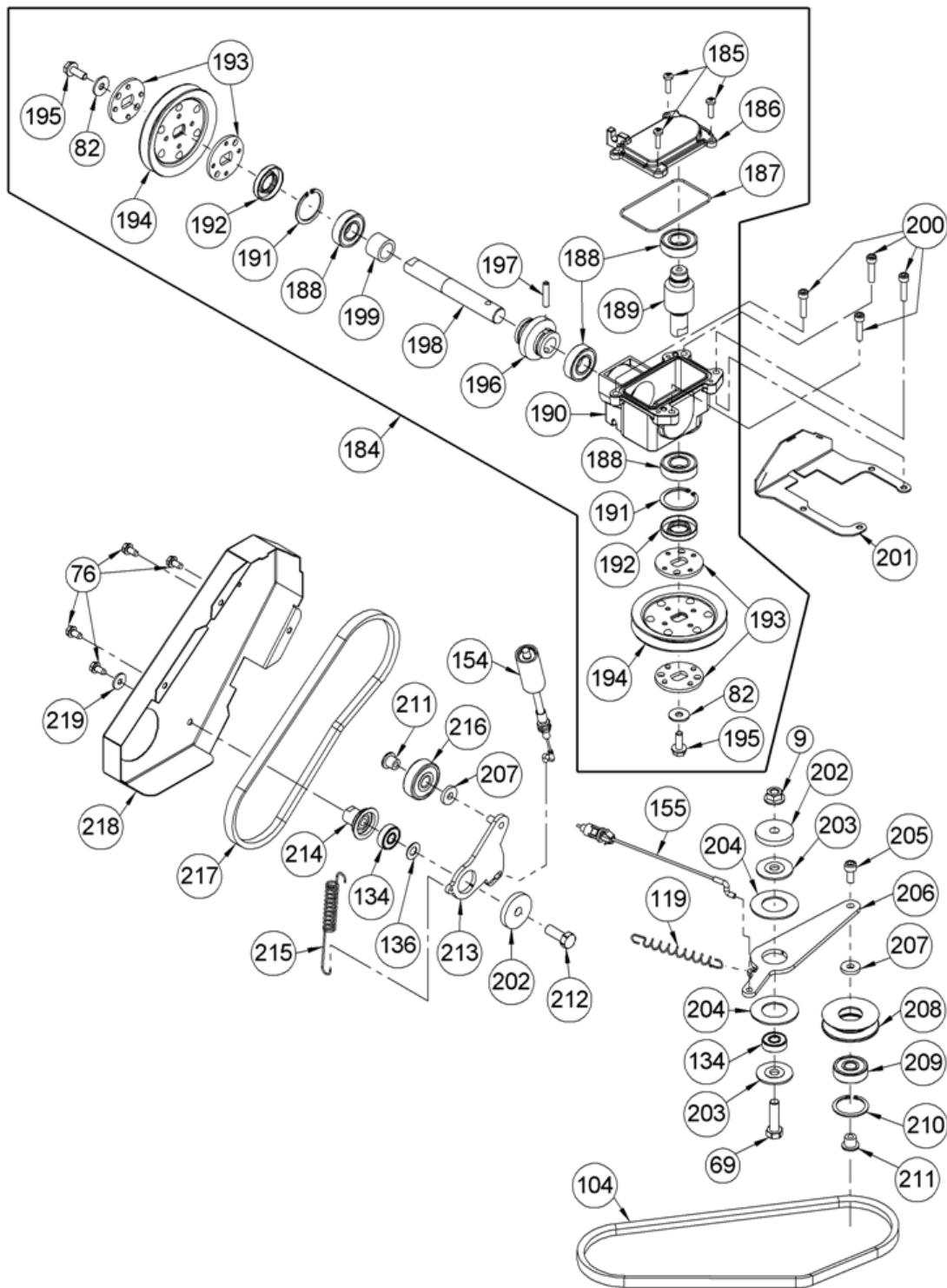


Messer mit Befestigung
AS 531/2T MK; AS 531/4T MK

Blade with fixing

Item	Part-No.		Quantity	Description
90	G00033015	E05365	1	Disc spring (3 Stk.)
91	G00010118	E10122	1	Pressure plate top
92	G00019059	E10016	2	Slide washer (2 Stk.)
93	G04823301	E10410	1	Blade 530
94	G00010116	E10077	1	Disc for brush carrier
95	G00042011	E07016	1	Detent edge disc
96	G00009097	E07718	1	Locking screw (4 Stk.)

Drive

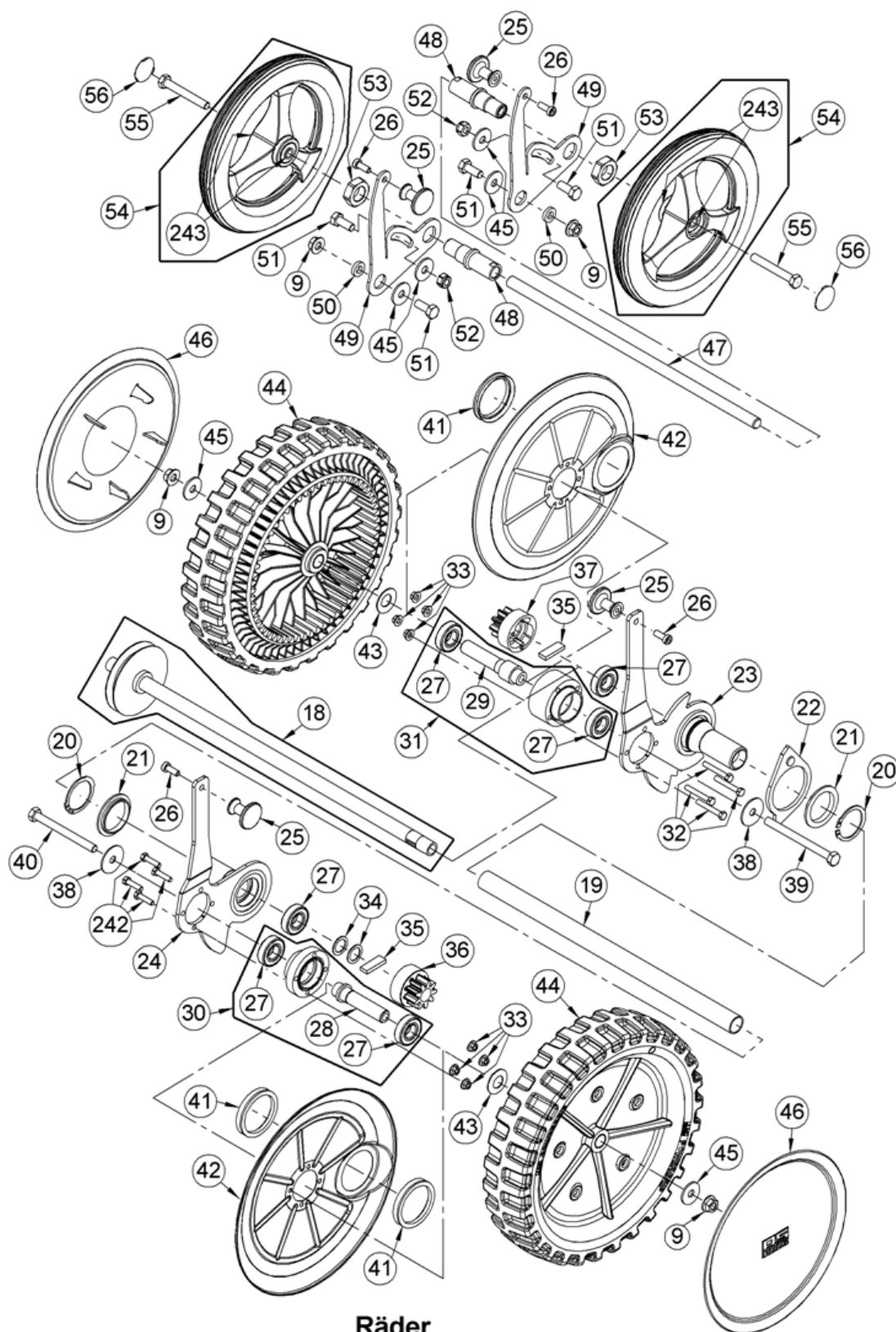


Antrieb
AS 531

Drive

Item	Part-No.		Quantity	Description
9	G00007042	E06037	1	Selflocking nut with serrated bearing (3
69	G07838031	E03951	1	Hexagon screw (5 Stk.)
76	G07890003	E04576	4	Flanged self-tapping screw (3 Stk.)
82	G07880004	E03914	2	Disc (20 Stk.)
104	G06325073	E06193	1	V-belt
119	G00002028	E05647	1	Draw spring
134	G07830031	E07211	1	Deep groove ball bearing
136	G07856010	E04337	1	Disc spring (5 Stk.)
154	G00020172	E12371	1	Drive cable
155	G00020174	E12373	1	Vario cable
184	G53180004	E12508	1	Getriebe mit 2 Riemenscheiben
185	G07878011	E05900	4	Raised cross-head screw (5 Stk.)
186	G04830003	E10444	1	Transmission cover
187	G00006058	E10449	1	Gasket
188	G07830017	E04683	4	Deep groove ball bearing
189	G04830005	E10448	1	Worm shaft
190	G04830002	E10443	1	Transmission housing
191	G07823001	E01811	2	Circlip for drilled hole (2 Stk.)
192	G07858013	E10447	2	Shaft seal ring
193	G00010065	E04663	4	Disc (3 Stk.)
194	G53125006	E12358	2	Belt pulley
195	G00009024	E04519	2	Self-tapping screw (3 Stk.)
196	G04830004	E10445	1	Worm wheel
197	G07853020	E04322	1	Spring pin (10 Stk.)
198	G04830301	E10528	1	Worm wheel shaft
199	G00028004	E04319	1	Bearing bush
200	G07833037	E10928	4	Hexagon socket head cap screw (10 Stk.)
201	G53126005	E12367	1	Cover
202	G00010133	E12385	2	Disc
203	G00010130	E11606	2	Special disc
204	G00010102	E07221	2	Thrust washer
205	G07833042	E11516	1	Hexagon socket head cap screw (10 Stk.)
206	G53125007	E12359	1	Vario lever
207	G07861005	E07877	2	Disc (2 Stk.)
208	G06525056	E07891	1	Tension pulley
209	G07830047	E12509	1	Deep groove ball bearing
210	G07823016	E07209	1	Circlip for drilled hole (2 Stk.)
211	G00007079	E12369	2	Special nut
212	G07838047	E05320	1	Hexagon screw (10 Stk.)
213	G53125003	E12356	1	Drive lever tensioner
214	G53125004	E12357	1	Bearing bolt
215	G00002063	E10616	1	Draw spring
216	G07830012	E04329	1	Deep groove ball bearing
217	G07857041	E10414	1	High performance V-belt
218	G53126002	E12364	1	Belt protection
219	G07880007	E03960	1	Disc (20 Stk.)

Wheel



**Räder
AS 531**

Wheel

Item	Part-No.		Quantity	Description
9	G00007042	E06037	4	Selflocking nut with serrated bearing (3
18	G53125017	E12355	1	Drive shaft total AS 531
19	G53121009	E12342	1	Connecting tube
20	G07822019	E10461	2	Circlip for shaft (10 Stk.)
21	G00028048	E10433	2	Friction bearing with collar
22	G53126006	E12368	1	Sealing disc
23	G53121007	E12341	1	Wheel swinging arm left total
24	G53121008	E12340	1	Wheel swinging arm right total
25	G00008195	E12475	4	Handle M6
26	G07910005	E12498	4	Hexagon socket head cap screw (2 Stk.)
27	G07830048	E12499	6	Deep groove ball bearing
28	G53121012	E12346	1	Wheel bolt right
29	G53121013	E12345	1	Wheel bolt left
30	G53121010	E12344	1	Bearing bracket right total
31	G53121011	E12343	1	Bearing bracket left total
32	G07838054	E05718	4	Hexagon screw (3 Stk.)
33	G07932002	E12500	8	Hex nut (10 Stk.)
34	G07847009	E03112	2	Shim (10 Stk.)
35	G06125006	E03122	2	Tappet (4 Stk.)
36	G06125009	E03126	1	Pinion right 9 teeth
37	G06125010	E03125	1	Pinion left 9 teeth
38	G00010132	E12383	2	Cover disc
39	G07837081	E12501	1	Hexagon screw
40	G07837079	E12115	1	Hexagon screw
41	G00008194	E12476	3	Rot. shaft seal ring
42	G53121014	E12347	2	Cover disc
43	G07856006	E03319	2	Disc spring (10 Stk.)
44	G04521015	E05269	2	Wheel complete
45	G07880006	E03957	4	Disc (20 Stk.)
46	G04521014	E05271	2	Wheel trim
47	G53121015	E12348	1	Wheel axle
48	G53121001	E12293	2	Wheel bolt ahead
49	G53121002	E12301	2	Wing front
50	G00024013	E06578	2	Sleeve
51	G07838028	E03938	4	Hexagon screw (10 Stk.)
52	G07846001	E01912	2	Self-locking hex nut (10 Stk.)
53	G07818008	E07875	2	Hex nut
54	G53121017	E12408	2	Wheel Ø 200
55	G07837057	E06760	2	Hexagon screw (5 Stk.)
56	G53121018	E12409	2	Cap for wheel Ø 200
242	G07838045	E04873	4	Hexagon screw (5 Stk.)
243	G51050003	E12739	4	Ball bearing (2 Stk.)

Instruction plate - set



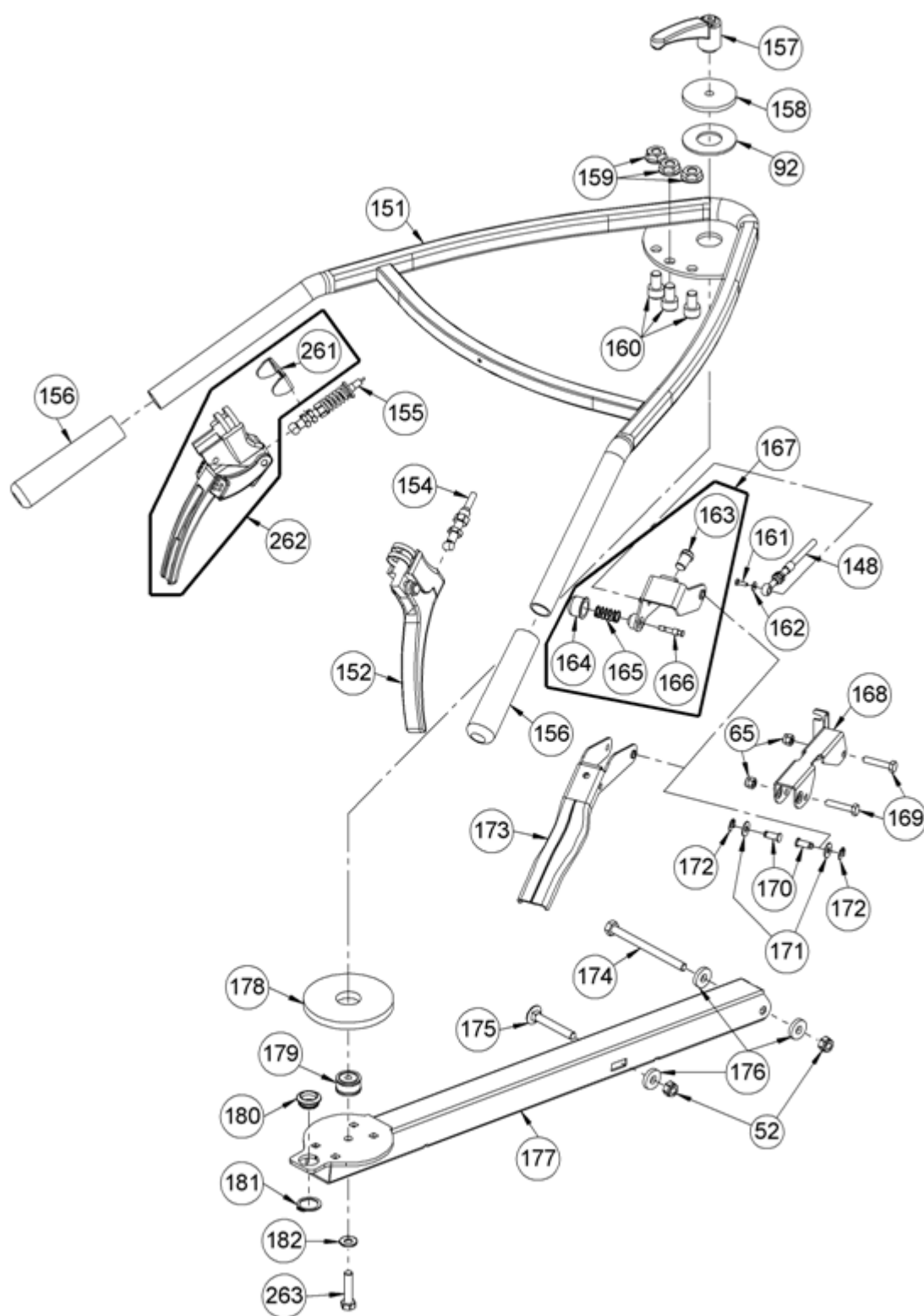
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Pos.Nr.	ET-Nr.	Benennung
1	E12776	Aufkleber - Set AS 531

Instruction plate - set

Item	Part-No.		Quantity	Description
1	G53180003	E12776	1	Instruction plate - set AS 531

Handlebar and tie rod

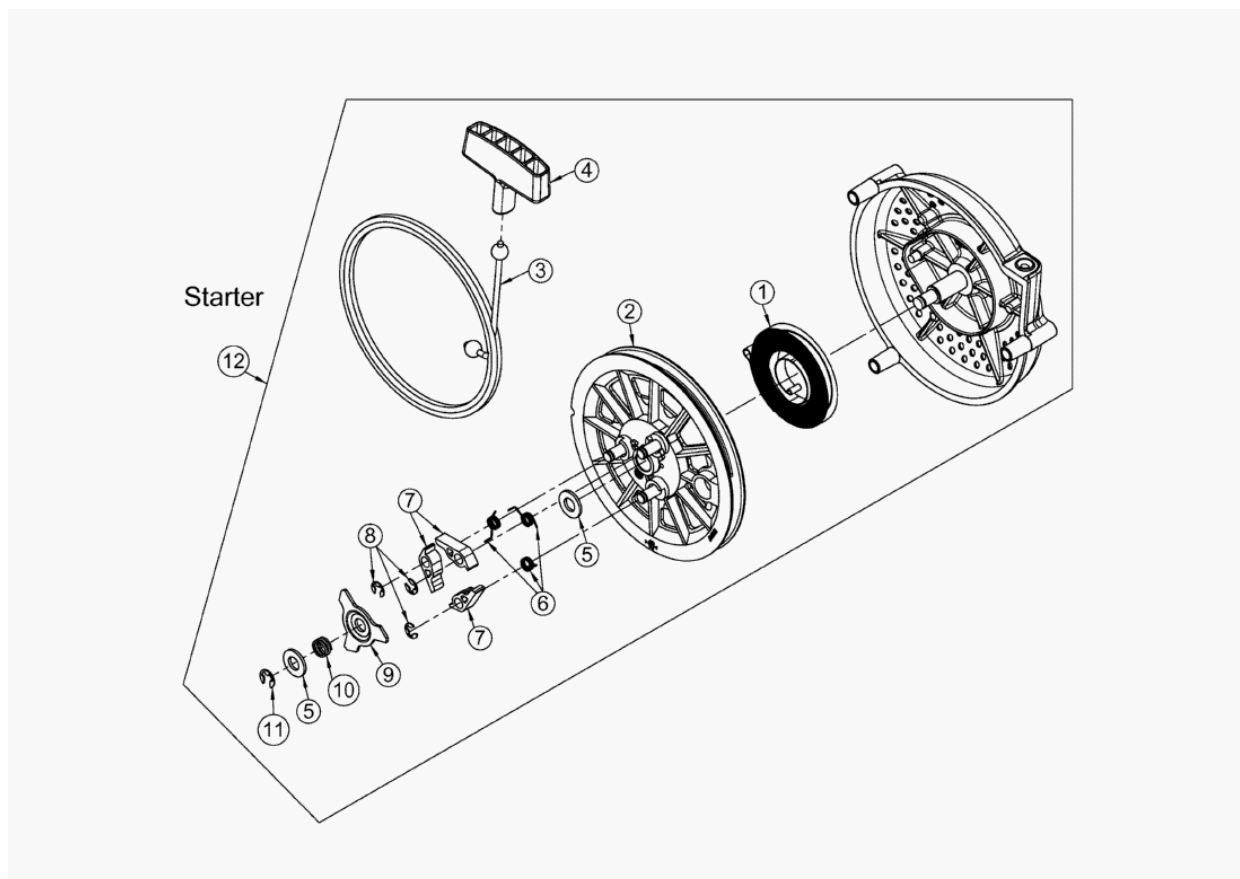


Lenker und Holm
AS 531/2T MK; AS 531/4T MK

Handlebar and tie rod

Item	Part-No.		Quantity	Description
52	G07846001	E01912	2	Self-locking hex nut (10 Stk.)
65	G07846008	E03829	2	Self-locking hex nut (10 Stk.)
92	G00019059	E10016	1	Slide washer (2 Stk.)
148	G00020173	E12372	1	Blade clutch cable
151	G53122017	E12351	1	Handlebar total
152	G00017035	E12506	1	Lever
154	G00020172	E12371	1	Drive cable
155	G00020174	E12373	1	Vario cable
156	G00008114	E08305	2	Handlebar grip (2 Stk.)
157	G00007080	E12474	1	Replaced by G53180006
 157	G53180006	G53180006	1	Conversion kit stop bolt
158	G00010134	E12460	1	Disc
159	G00007051	E07668	3	Locknut (2 Stk.)
160	G07833030	E08631	3	Hexagon socket head cap screw
161	G07878017	E07937	1	Raised cross-head screw (5 Stk.)
162	G07880009	E07936	1	Disc (5 Stk.)
163	G00008125	E10371	1	Rubber buffer (2 Stk.)
164	G06322233	E05808	1	Cap
165	G00001069	E05810	1	Pressure spring (5 Stk.)
166	G06322236	E05809	1	Stop bolt
167	G53122027	E12482	1	Notch lever total
168	G53122022	E12386	1	Counter support
169	G07838027	E03933	2	Hexagon screw (10 Stk.)
170	G00012027	E08451	2	Bolt for anti-folding mechanism
171	G00010121	E10126	2	Mudguard washer (10 Stk.)
172	G07864004	E03409	2	Lock washer (20 Stk.)
173	G06780010	E08306	1	Hand lever with rubber buffer
174	G07837059	E06887	1	Hexagon screw (2 Stk.)
175	G07827011	E05785	1	Mushroom head square neck bolt (3 Stk.)
176	G07902003	E06337	2	Disc (3 Stk.)
177	G53122014	E12350	1	Upper strut total
178	G00008196	E12387	1	Vibration damper
179	G00024061	E12370	1	Sleeve
180	G00024062	E12473	1	Sleeve
181	G07822012	E07552	1	Circlip for shaft (2 Stk.)
182	G00042012	E07132	1	Detent edge disc (4 Stk.)
261	G00017037	E13152	1	Angle
262	G53180005	E13158	1	Lever and angle
263	G07838072	E08057	1	Hexagon screw

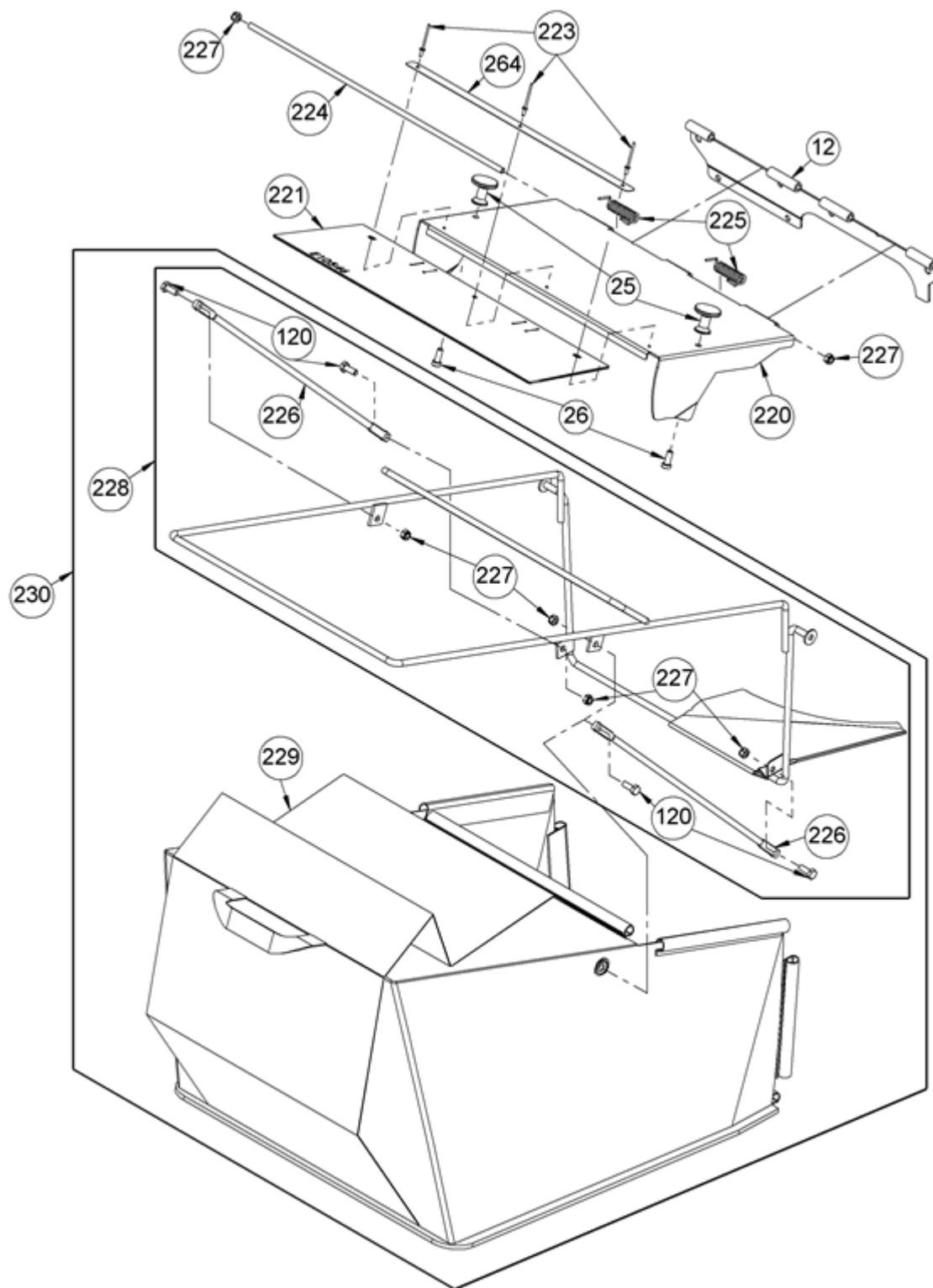
Starter



Starter

Item	Part-No.		Quantity	Description
1	G00111039	E04201	1	Return spring
2	G00111062	E10737	1	Cable pulley
3	G00111043	E04457	1	Starter rope Ø 4
4	G00111020	E01186	1	Handle
5	G07809008	E03668	5	Disc (5 Stk.)
6	G00003017	E04204	3	Claw recoil spring (3 Stk.)
7	G00111044	E04205	3	Claw (3 Stk.)
8	G07864003	E03137	20	Lock washer (20 Stk.)
9	G00111053	E05359	1	Cam
10	G00001057	E04206	1	Pressure spring
11	G07864005	E03970	20	Lock washer (20 Stk.)
12	G00180086	E10820	1	Starter total + SK plate

Impact protector and grass bag

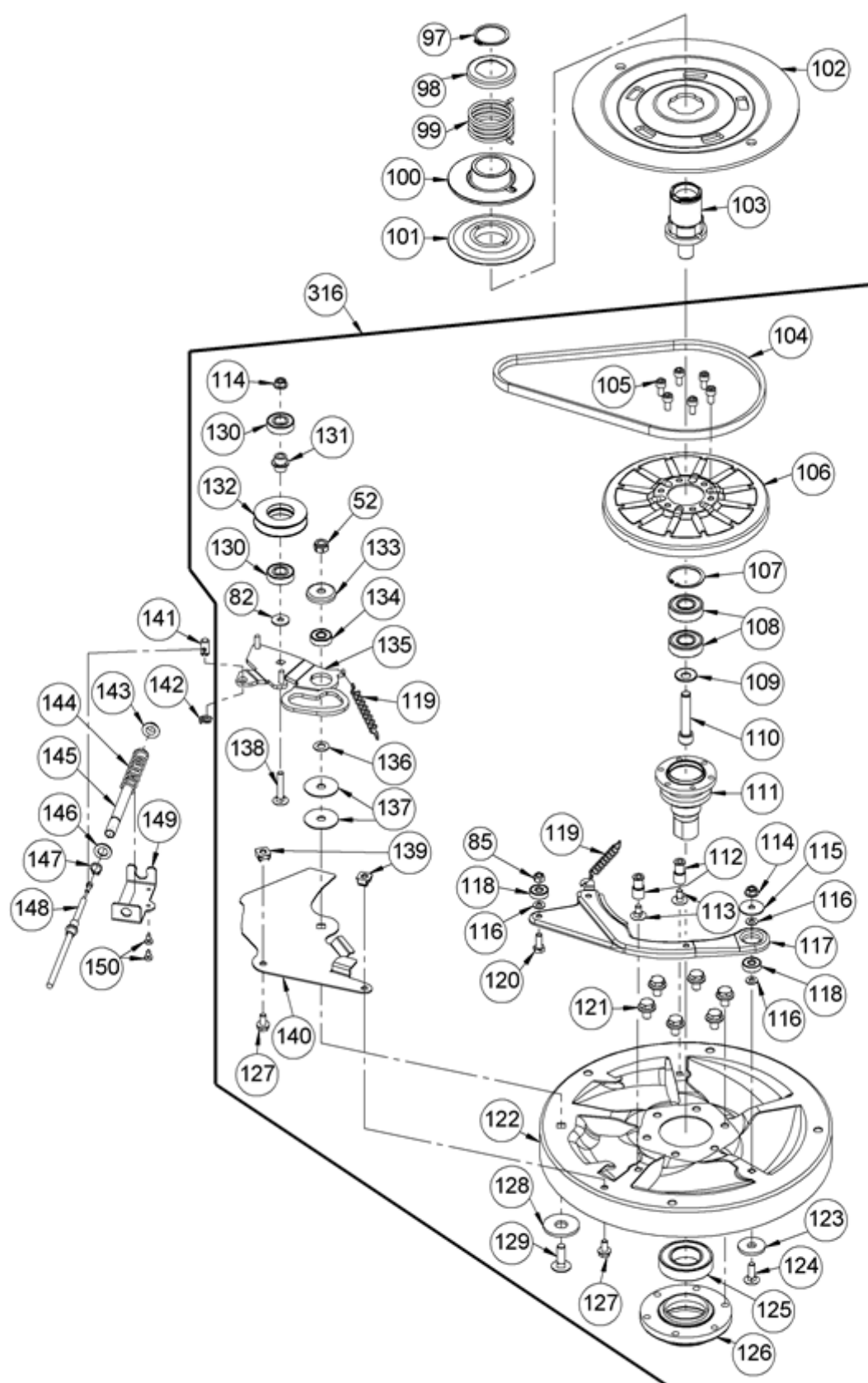


**Prallschutz und Grasfangsack
AS 531**

Impact protector and grass bag

Item	Part-No.		Quantity	Description
12	G53120003	E12323	1	Hinge
25	G00008195	E12475	2	Handle M6
26	G07910005	E12498	2	Hexagon socket head cap screw (2 Stk.)
120	G07838013	E02949	1	Hexagon screw (10 Stk.)
220	G53126003	E12365	1	Impact protection
221	G04826303	E10546	1	Impact protector cloth
223	G00012011	E12510	3	Blind rivet (5 Stk.)
224	G53126004	E12366	1	Hinge rod
225	G00003040	E10145	2	Leg spring
226	G04824003	E10490	2	Strut for grass collection bag frame
227	G07918001	E07269	6	Self-locking hex nut (6 Stk.)
228	G53180001	E12352	1	Grass collection bag frame with struts
229	G53124006	E12353	1	Grass collection bag
230	G53180002	E12354	1	Grass collection bag total
264	G53126011	E13163	1	Reinforcement plate

Blade clutch



Blade clutch

Item	Part-No.		Quantity	Description
52	G07846001	E01912	1	Self-locking hex nut (10 Stk.)
82	G07880004	E03914	1	Disc (20 Stk.)
85	G07906002	E06667	1	Self-locking hex nut (10 Stk.)
97	G07822010	E06311	1	Circlip for shaft (2 Stk.)
98	G53125011	E12362	1	Pot for spring
99	G00001091	E12382	1	Pressure spring
100	G53125008	E12416	1	Vario disc overhead
101	G53125009	E12360	1	Vario disc lower
102	G53125010	E12361	1	Flywheel
103	G53125001	E12312	1	Engine hub
104	G06325073	E06193	1	V-belt
105	G07833013	E05657	6	Hexagon socket head cap screw (3 Stk.)
106	G04825002	E10508	1	Brake drum
107	G07823011	E04330	1	Circlip for drilled hole (5 Stk.)
108	G07830051	E12502	1	Deep groove ball bearing
109	G00042018	E08668	1	Detent edge disc
110	G00009177	E12503	1	Inch screw
111	G53123001	E12311	1	Blade clutch hub
112	G04825019	E10509	2	Belt holder
113	G07827008	E04991	2	Mushroom head square neck bolt (3 Stk.)
114	G00007041	E05975	2	Selflocking nut with serrated bearing (5
115	G00010084	E03710	1	Disc (10 Stk.)
116	G07847051	E10483	3	Shim (10 Stk.)
117	G04834004	E10513	1	Brake lever total
118	G07830041	E10482	2	Deep groove ball bearing
119	G00002028	E05647	1	Draw spring
120	G07838013	E02949	1	Hexagon screw (10 Stk.)
121	G00009151	E10929	6	Locking screw (2 Stk.)
122	G04820002	E10459	1	Bearing pot
123	G07810004	E06262	1	Disc (5 Stk.)
124	G07827010	E05367	1	Mushroom head square neck bolt (5 Stk.)
125	G07830049	E12504	1	Deep groove ball bearing
126	G53120008	E12337	1	Bearing flange
127	G00009016	E04631	2	Hexagon screw with serration (5 Stk.)
128	G07880008	E04407	1	Disc (10 Stk.)
129	G07827009	E05869	1	Mushroom head square neck bolt (3 Stk.)
130	G07830050	E12505	2	Deep groove ball bearing
131	G04825022	E10512	1	Bearing sleeve
132	G04825021	E10511	1	Tension pulley
133	G06822031	E08449	1	Bearing washer
134	G07830031	E07211	1	Deep groove ball bearing
135	G04825020	E10510	1	Blade clutch lever
136	G07856010	E04337	1	Disc spring (5 Stk.)
137	G00010109	E08394	2	Mudguard washer (5 Stk.)
138	G07827012	E05559	1	Mushroom head square neck bolt (2 Stk.)
139	G00007046	E06672	2	Box nut (2 Stk.)
140	G04820011	E10462	1	Closing sheet

Blade clutch Page 2

Item	Part-No.		Quantity	Description
141	G04820013	E10514	1	Cable nipple
142	G00027022	E10515	1	Anti-folding mechanism
143	G00028037	E08390	1	Friction bearing with collar
144	G00001088	E10502	1	Pressure spring
145	G04820010	E10501	1	Spring tube
146	G07816006	E04214	1	Disc (20 Stk.)
147	G07822002	E02650	1	Circlip for shaft (5 Stk.)
148	G00020173	E12372	1	Blade clutch cable
149	G04820009	E10500	1	Spring holder
150	G07890028	E06594	1	Self-tapping screw (5 Stk.)
316	G53120012	G53120012	1	Blade clutch completely

